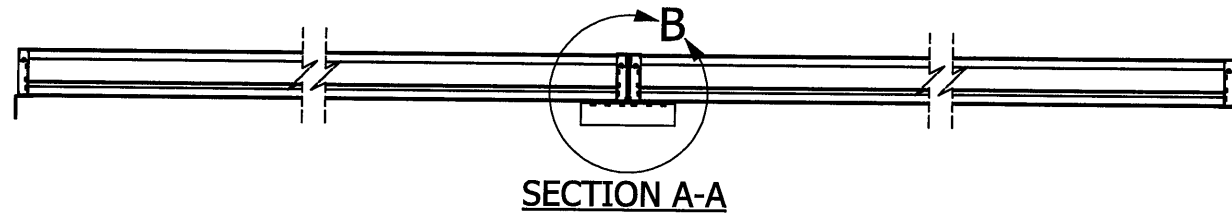
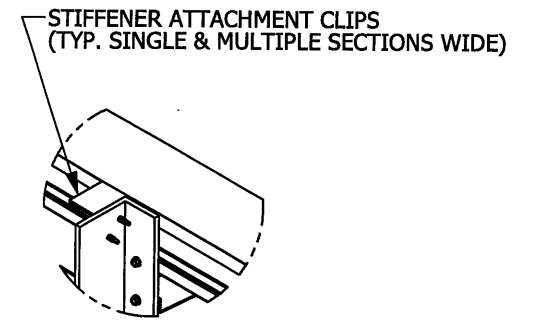
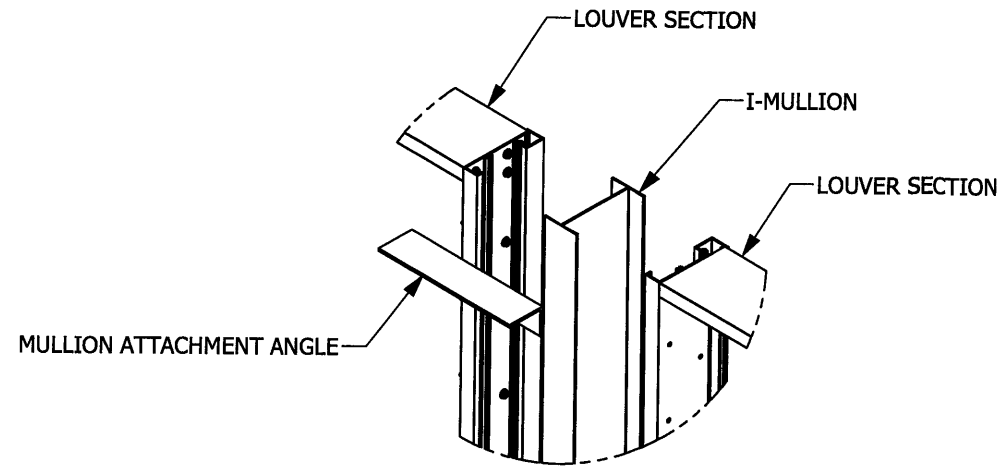
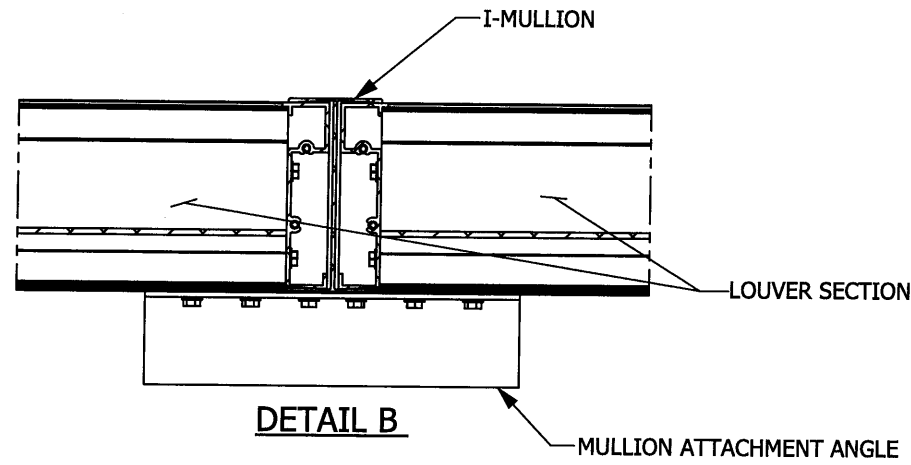


**RICE**  
**ENGINEERING**

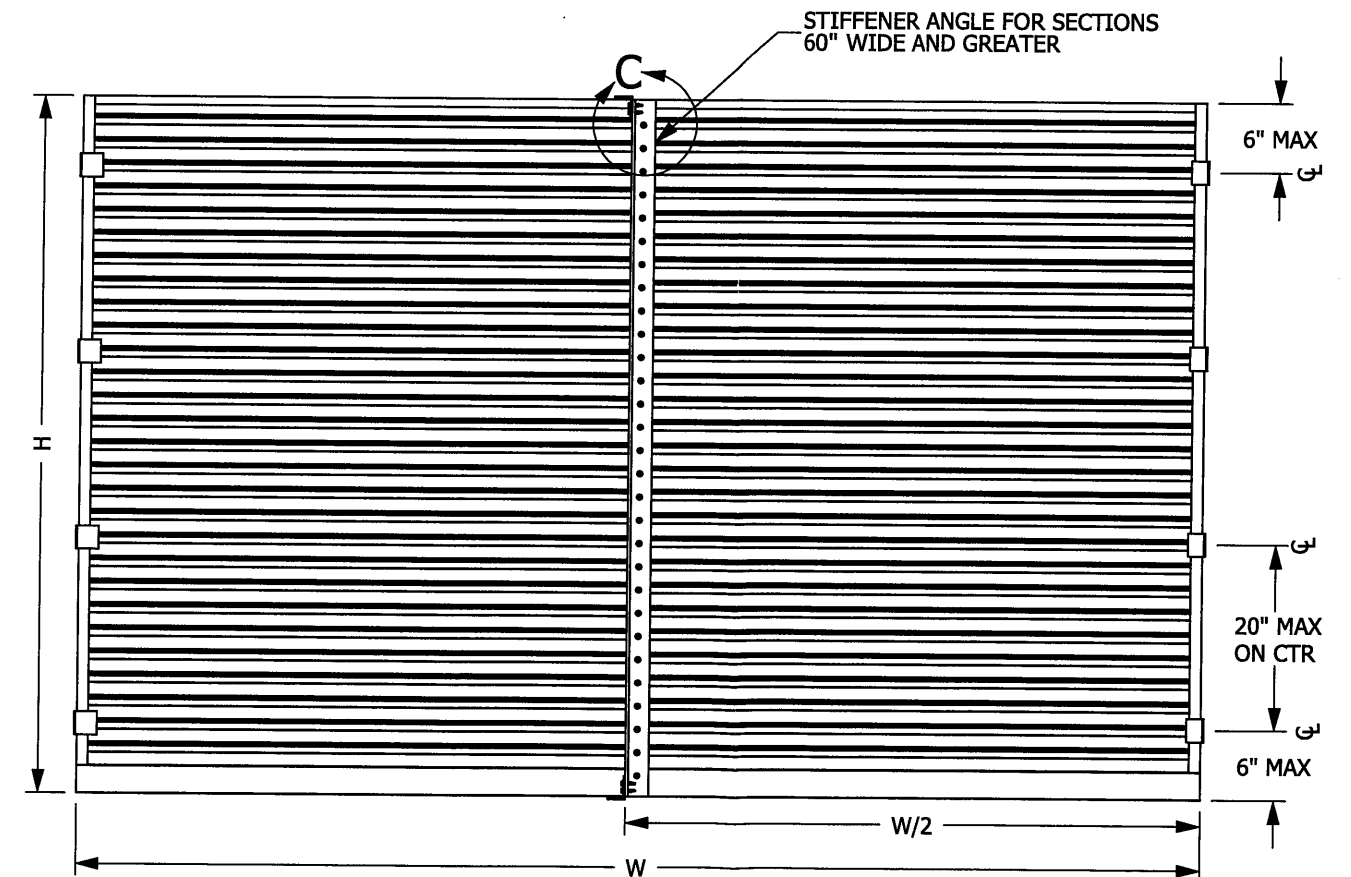
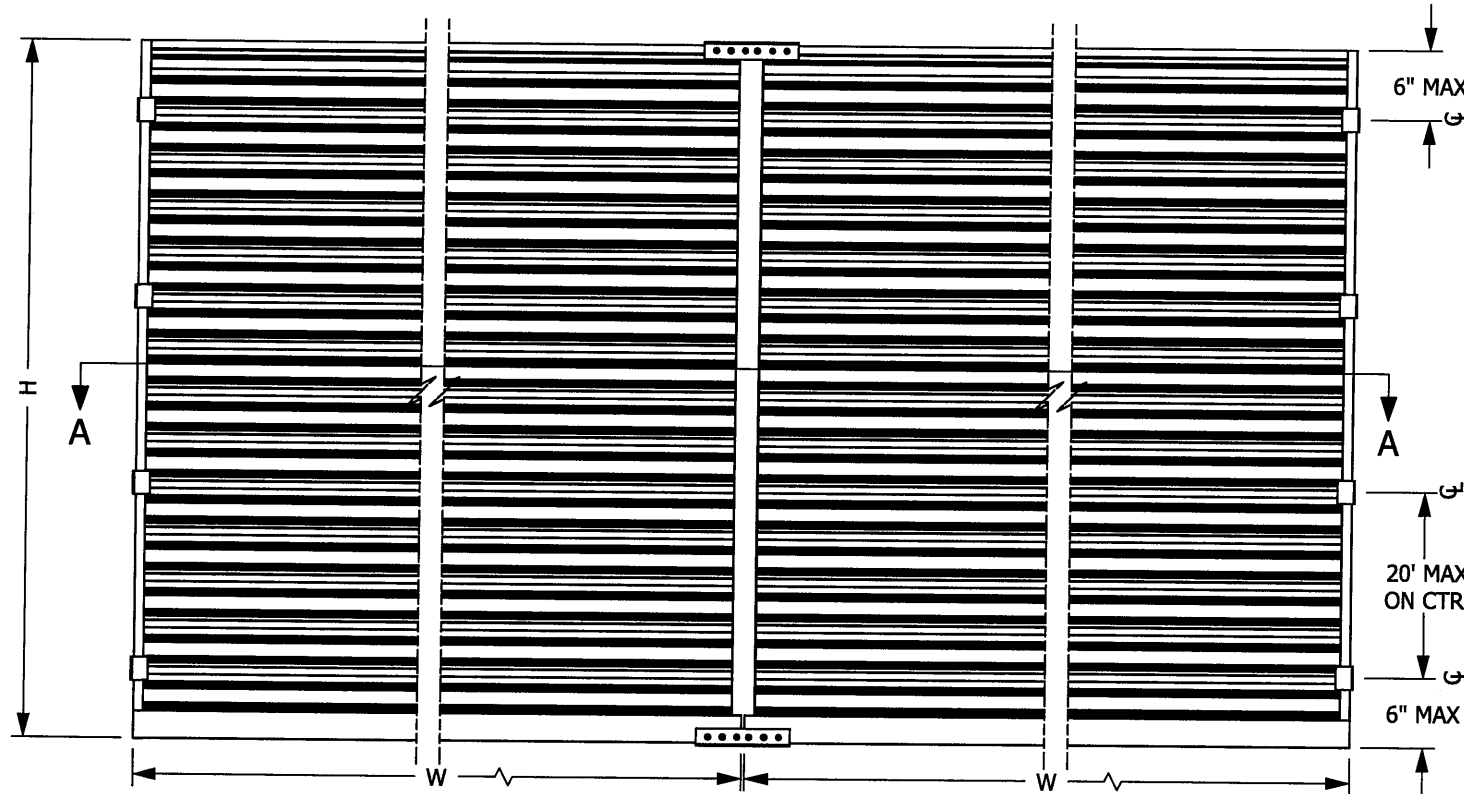
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No: F-0100005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923



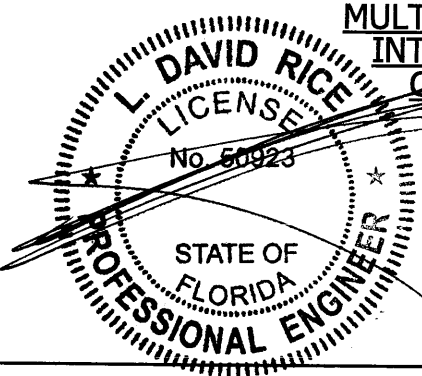
**DETAIL B**  
**(EXPLODED ISOMETRIC)**

**DETAIL C**  
**STIFFENER CLIP ANGLE**



**MULTIPLE SECTION WIDE**  
**INTERIOR ELEVATION**  
**CLIP PLACEMENT**

**SINGLE SECTION WIDE, INTERIOR ELEVATION**  
**CLIP PLACEMENT**



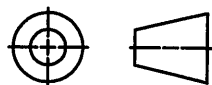
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



**ALL-LITE**  
**ARCHITECTURAL PRODUCTS**

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DRAWING DESCR: ATTACHMENT ELEVATION & DETAILS

PROJECT: FLORIDA BUILDING CODE LOUVERS

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 11/24/2009

SHEET: 1 of 6

CHK'D BY:

SCALE: NTS

DRAWN BY: TB

ORDER NUMBER

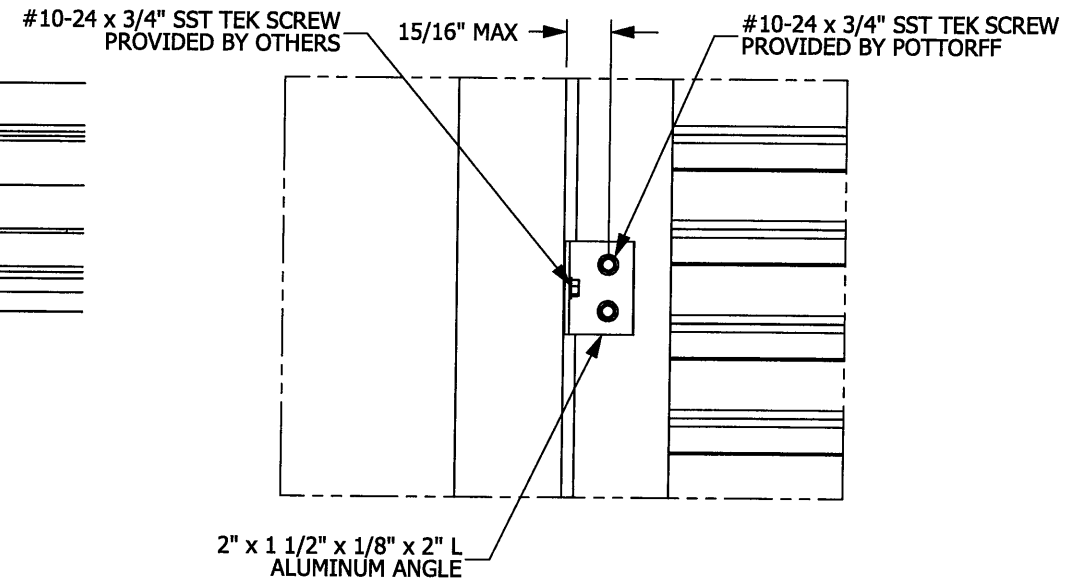
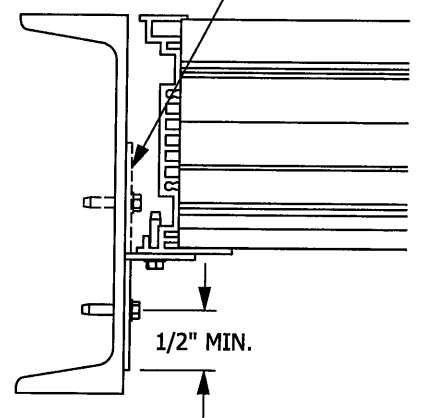
P.O. NUMBER

DRAWING NUMBER

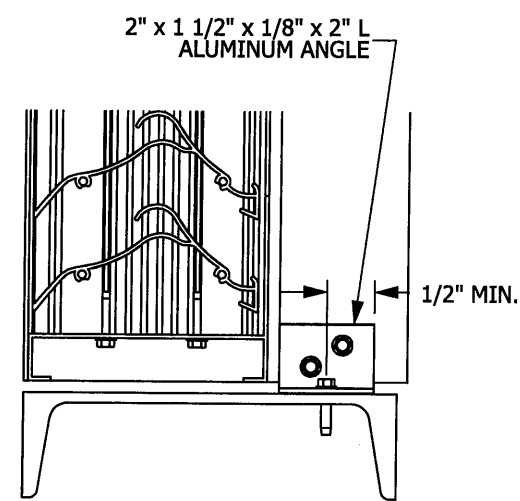
ATTACHMENT

Tom\LOUVERS\Florida Building Code Louvers

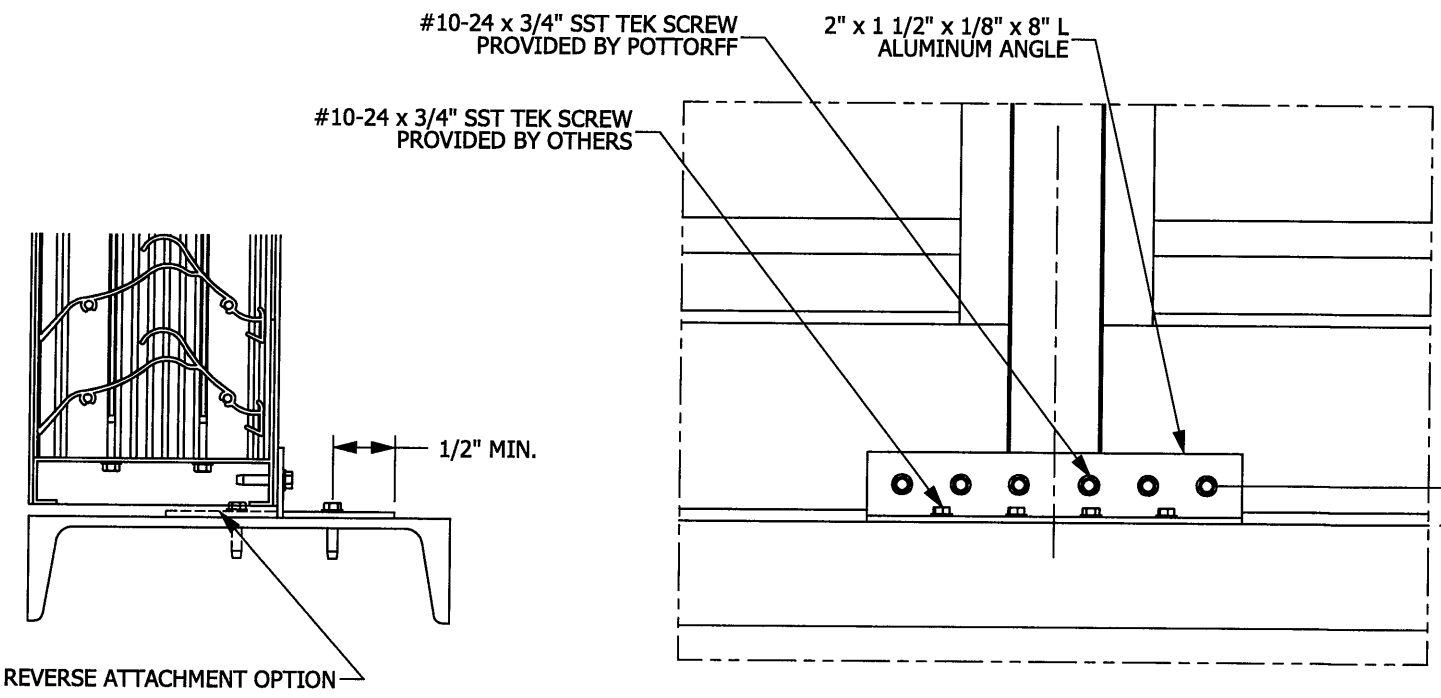
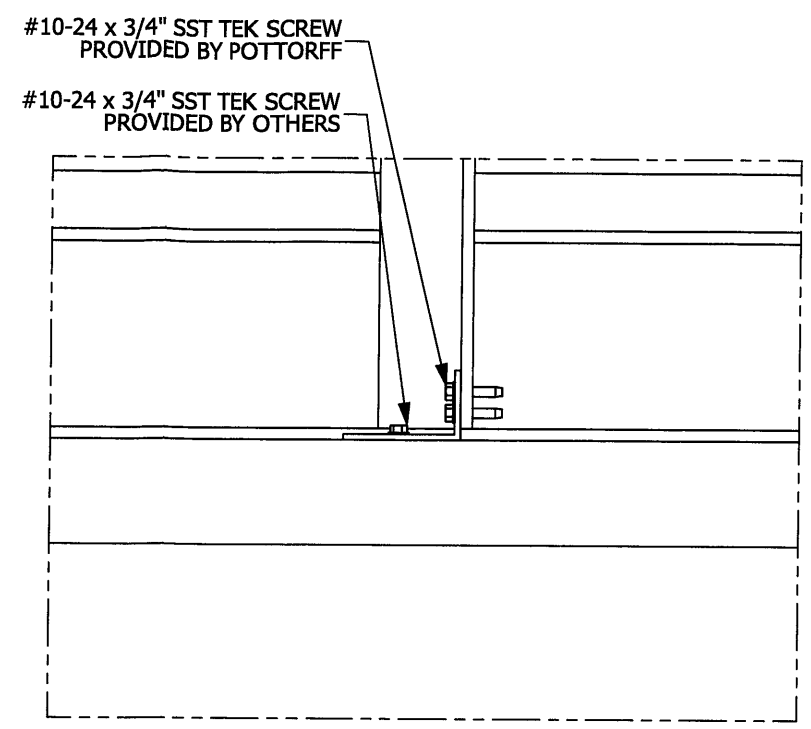
REVERSE ATTACHMENT OPTION



**JAMB ATTACHMENT DETAILS  
STEEL CONDITION**



**STIFFENER ATTACHMENT DETAILS  
STEEL CONDITION**

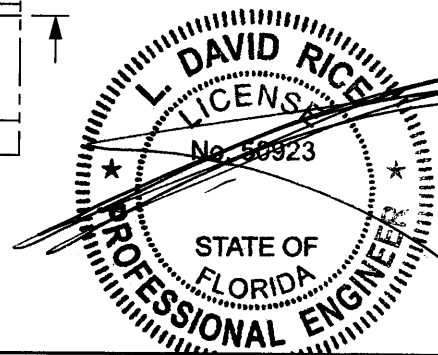


**MULLION ATTACHMENT DETAILS  
STEEL CONDITION**

**RICE**  
**ENGINEERING**  
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923

APR 09 2010



- INSTALLATION NOTES:**
- 1) DRAWING INCLUDES INSTALLATION DETAILS TO ATTAIN MAXIMUM DESIGN PRESSURES FOR LOUVER PER CHARTS ON DRAWING 6
  - 2) IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING.
  - 3) IT IS ASSUMED THAT THE BUILDING CONDITIONS ARE ADEQUATELY DESIGNED TO SUPPORT LOADS IMPARTED BY THE LOUVER SYSTEM.
  - 4) INSTALLER TO PROVIDE GASKET MATERIAL BETWEEN DISSIMILAR MATERIALS IN ORDER TO PROTECT FROM CORROSION.
  - 5) CRITICAL EQUIPMENT TO BE PROTECTED FROM MOISTURE INGRESS.
  - 6) OTHER BUILDING CONDITIONS THAN THOSE DENOTED CAN BE UTILIZED IF ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 7) MULTI-SECTION WIDE AND HIGH LOUVER SYSTEMS ARE ALLOWABLE PROVIDED THE INDIVIDUAL SECTIONS ARE SUPPORTED PER THE DETAIL ON THIS DRAWING AND A SUITABLE STRUCTURE IS ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 8) ALL STEEL SUBSTRATE SHALL BE 18 GA STUD EQUIVALENT OR STRONGER.

Tom LOUVERS Florida Building Code Louvers

Cadswr

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

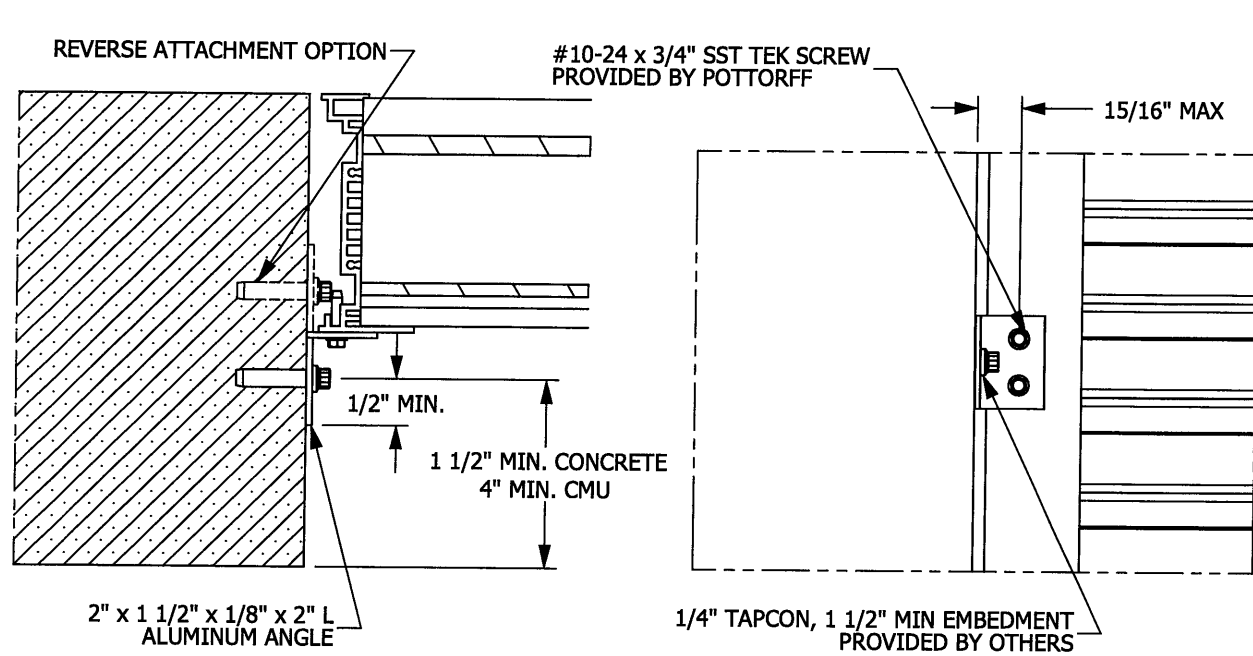
5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION

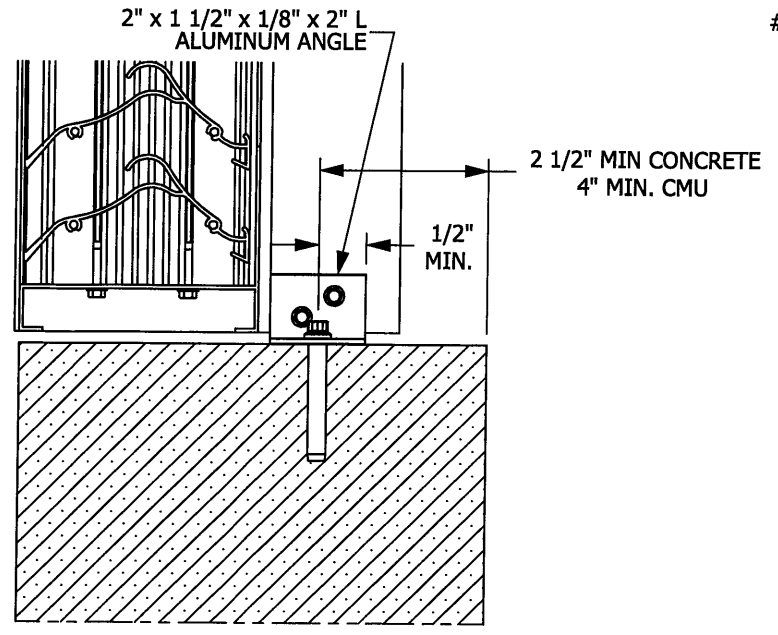
**ALL-LITE**  
**ARCHITECTURAL PRODUCTS**

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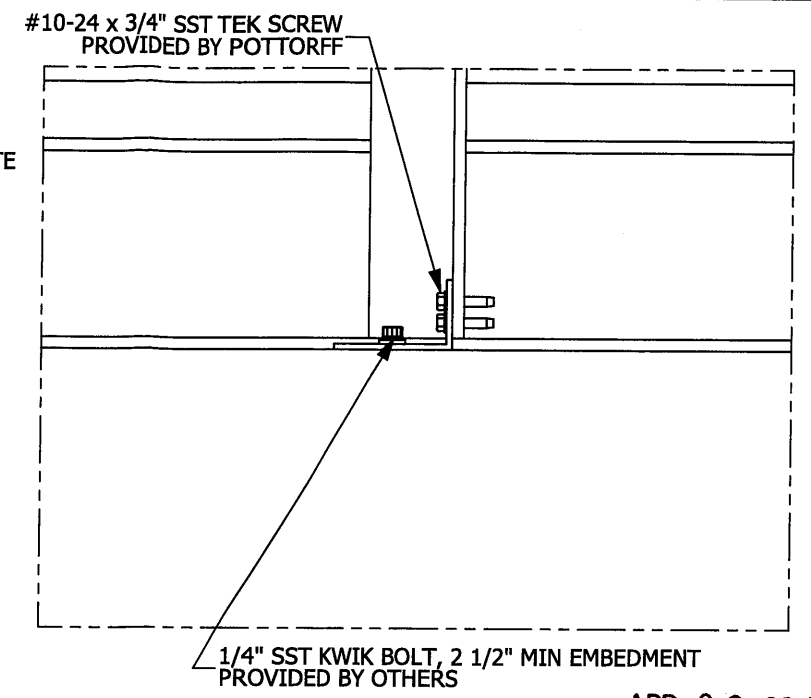
DRAWING DESCR: STEEL ATTACHMENT DETAILS			
PROJECT: FLORIDA BUILDING CODE LOUVERS			
LOCATION:			
CUSTOMER:			
PROJ. MGR:	DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER
SHEET: 2 of 6	SCALE: NTS		DRAWING NUMBER
			STEEL CONDITION



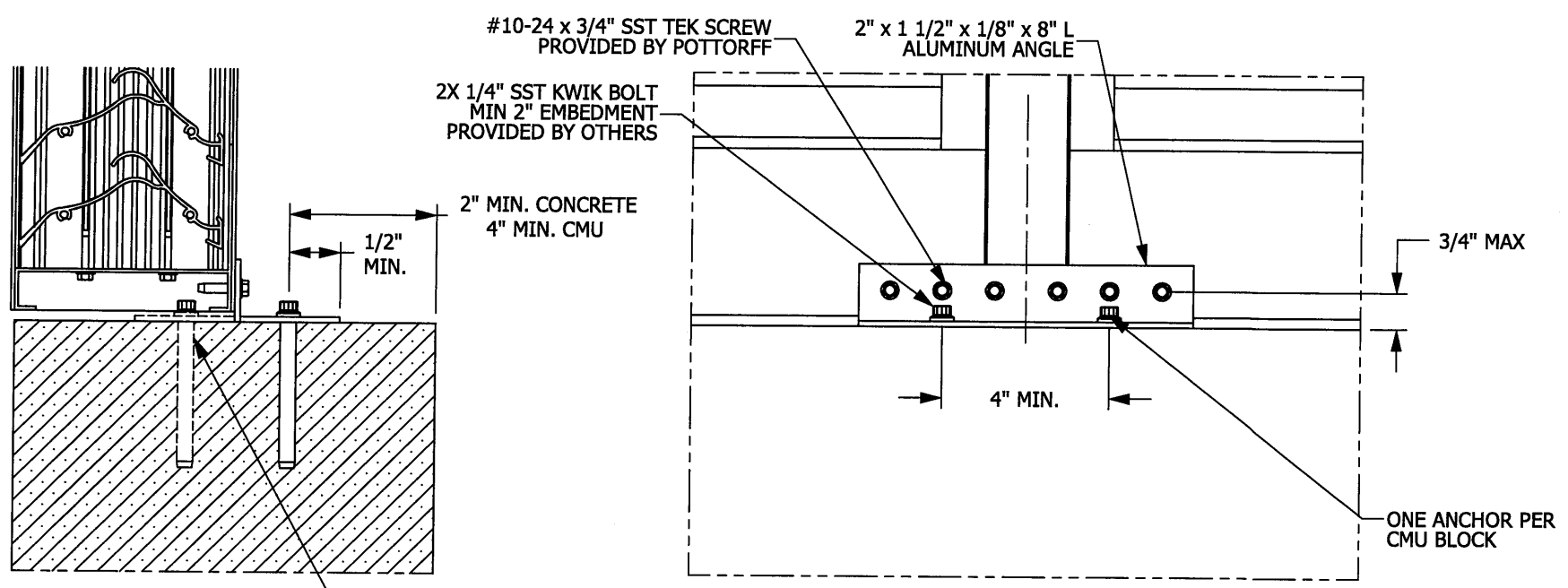
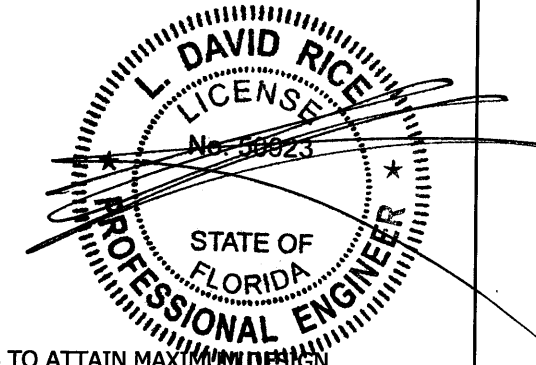
**JAMB ATTACHMENT DETAIL  
MASONRY CONDITION (SHEAR CONNECTION)**



**STIFFENER ATTACHMENT DETAIL  
MASONRY CONDITION (SHEAR CONNECTION)**



APR 09 2010



**MULLION ATTACHMENT DETAIL  
MASONRY CONDITION (SHEAR CONNECTION)**

- INSTALLATION NOTES:
- 1) DRAWING INCLUDES INSTALLATION DETAILS TO ATTAIN MAXIMUM DESIGN PRESSURES FOR LOUVER PER CHARTS ON DRAWING 6
  - 2) IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING.
  - 3) IT IS ASSUMED THAT THE BUILDING CONDITIONS ARE ADEQUATELY DESIGNED TO SUPPORT LOADS IMPARTED BY THE LOUVER SYSTEM.
  - 4) INSTALLER TO PROVIDE GASKET MATERIAL BETWEEN DISSIMILAR MATERIALS IN ORDER TO PROTECT FROM CORROSION.
  - 5) CRITICAL EQUIPMENT TO BE PROTECTED FROM MOISTURE INGRESS.
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  - 7) MULTI-SECTION WIDE AND HIGH LOUVER SYSTEMS ARE ALLOWABLE PROVIDED THE INDIVIDUAL SECTIONS ARE SUPPORTED PER THE DETAIL ON THIS DRAWING AND A SUITABLE STRUCTURE IS ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 8) ALL CONCRETE SUBSTRATE SHALL BE BE 2000 PSI OR STRONGER.
  - 9) ALL CMU SUBSTRATE SHALL BE ASTM C90 TYPE 2 FILLED WITH  $f_m=1500$  PSI GROUT

**RICE**  
ENGINEERING

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Flonda Firm No: F-01000005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:

X.X	±0.030
X.XX	±0.015
X.XXX	±0.010
ANGLE	±1°
FRACTION	±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

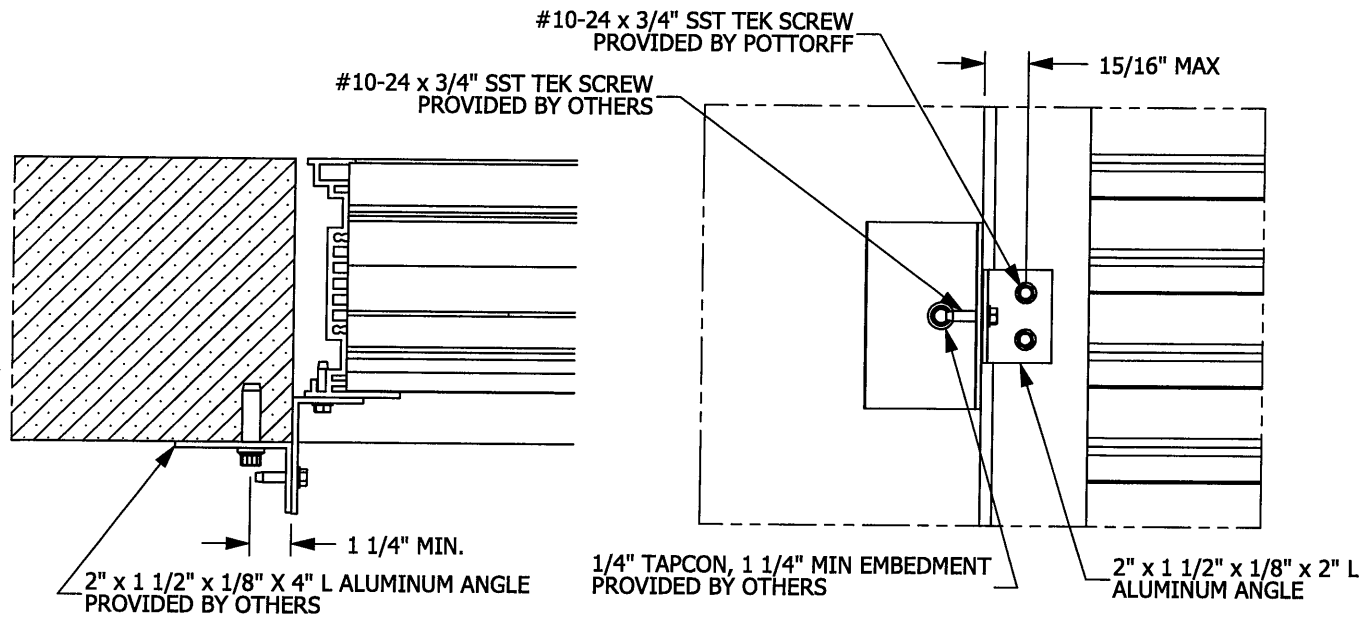
THIRD ANGLE PROJECTION

**ALL-LITE**  
ARCHITECTURAL PRODUCTS

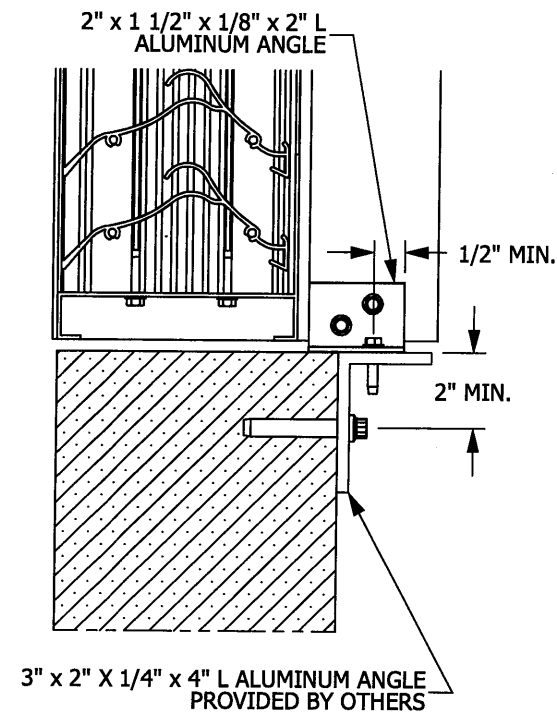
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DRAWING DESCR: MASONRY ATTACHMENT DETAILS			
PROJECT: FLORIDA BUILDING CODE LOUVERS			
LOCATION:			
CUSTOMER:			
PROJ. MGR:	DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER
SHEET: 3 of 6	SCALE: NTS		DRAWING NUMBER MASONRY COND. (SHEAR)

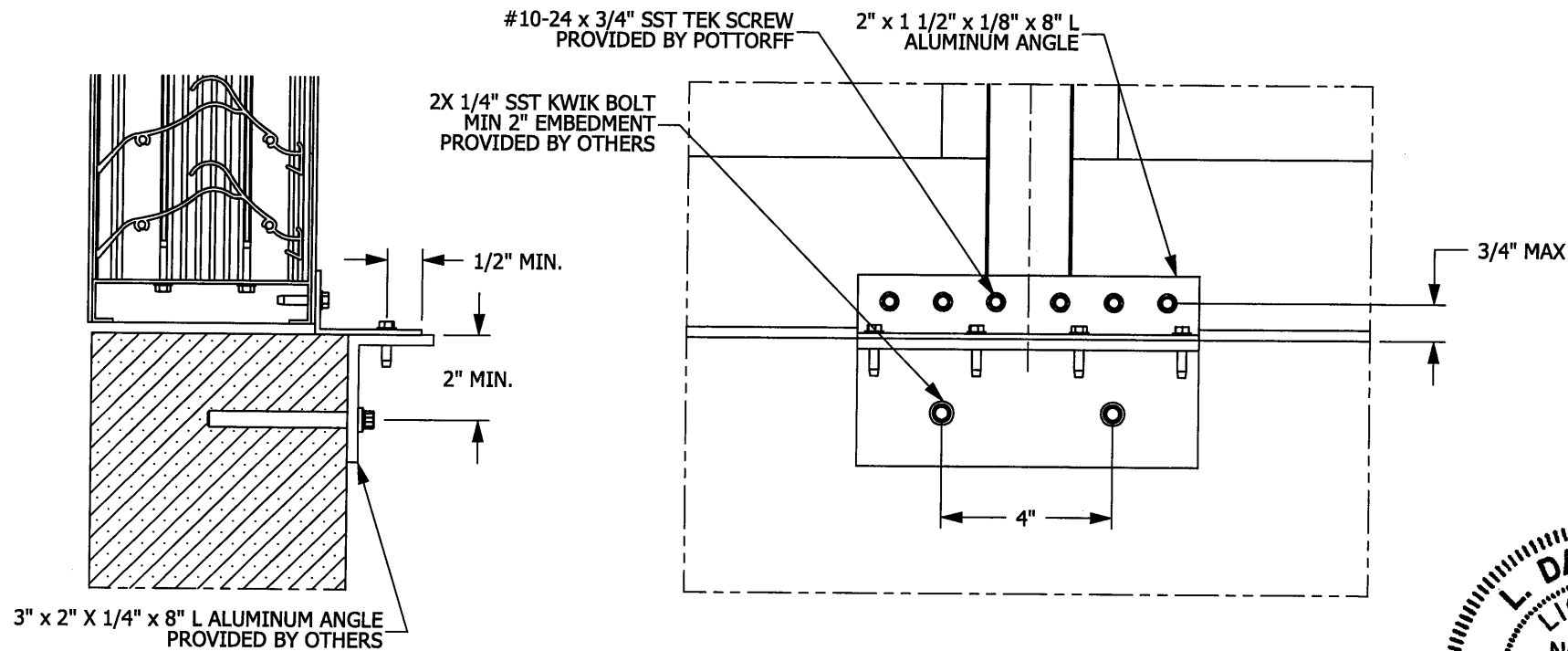
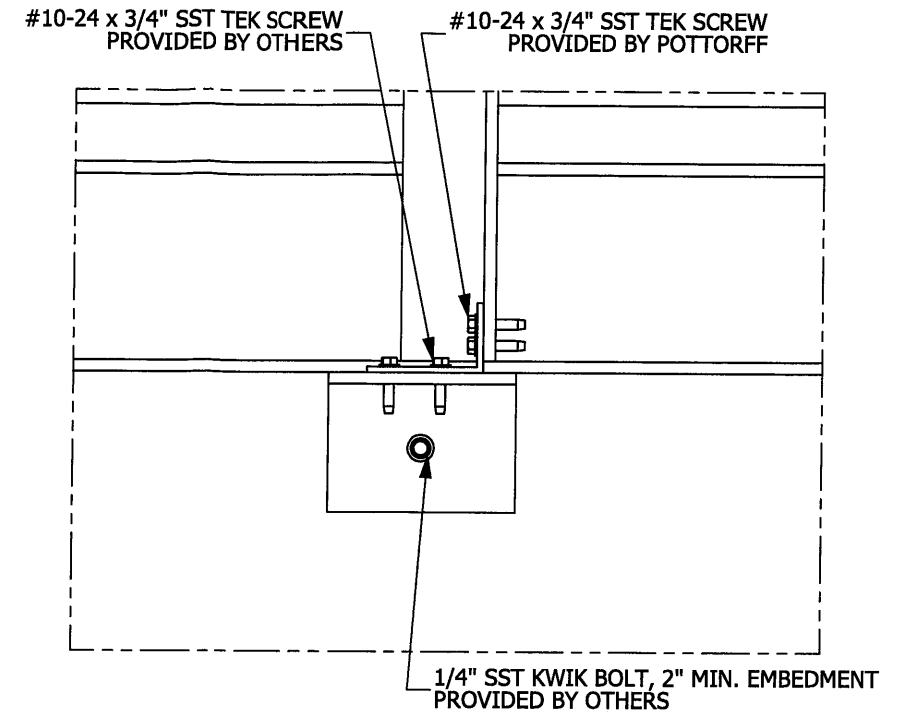
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**JAMB ATTACHMENT DETAIL  
MASONRY CONDITION (TENSION CONNECTION)**



**STIFFENER ATTACHMENT DETAIL  
MASONRY CONDITION (TENSION CONNECTION)**



**MULLION ATTACHMENT DETAIL  
MASONRY CONDITION (TENSION CONNECTION)**

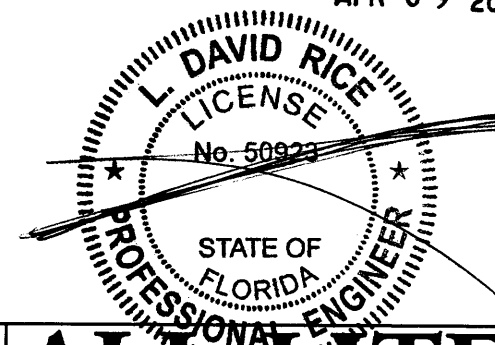
**RICE**  
**ENGINEERING**

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No F-0100005061  
Certificate of Authorization #9090  
L David Rice  
Registration No 50923

- INSTALLATION NOTES:
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  - 2) IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING.
  - 3) IT IS ASSUMED THAT THE BUILDING CONDITIONS ARE ADEQUATELY DESIGNED TO SUPPORT LOADS IMPARTED BY THE LOUVER SYSTEM.
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  - 8) ALL CONCRETE SUBSTRATE SHALL BE BE 2000 PSI OR STRONGER.

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UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

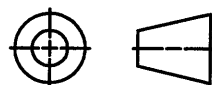
TOLERANCE UNLESS NOTED:

X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION

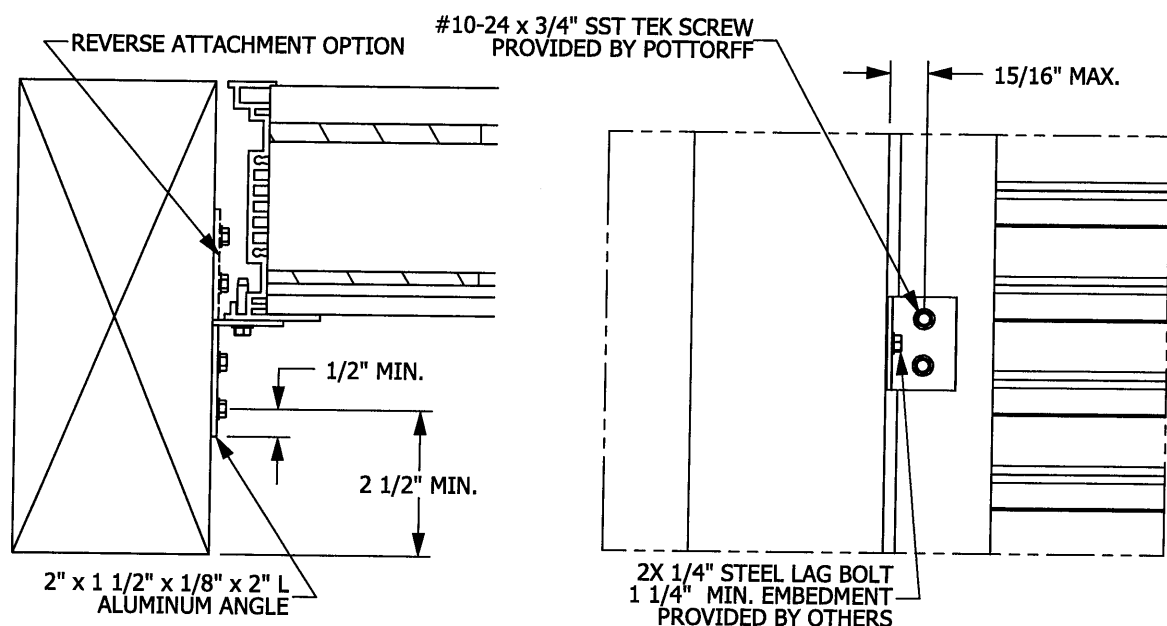


**ALL-LITE**  
**ARCHITECTURAL PRODUCTS**

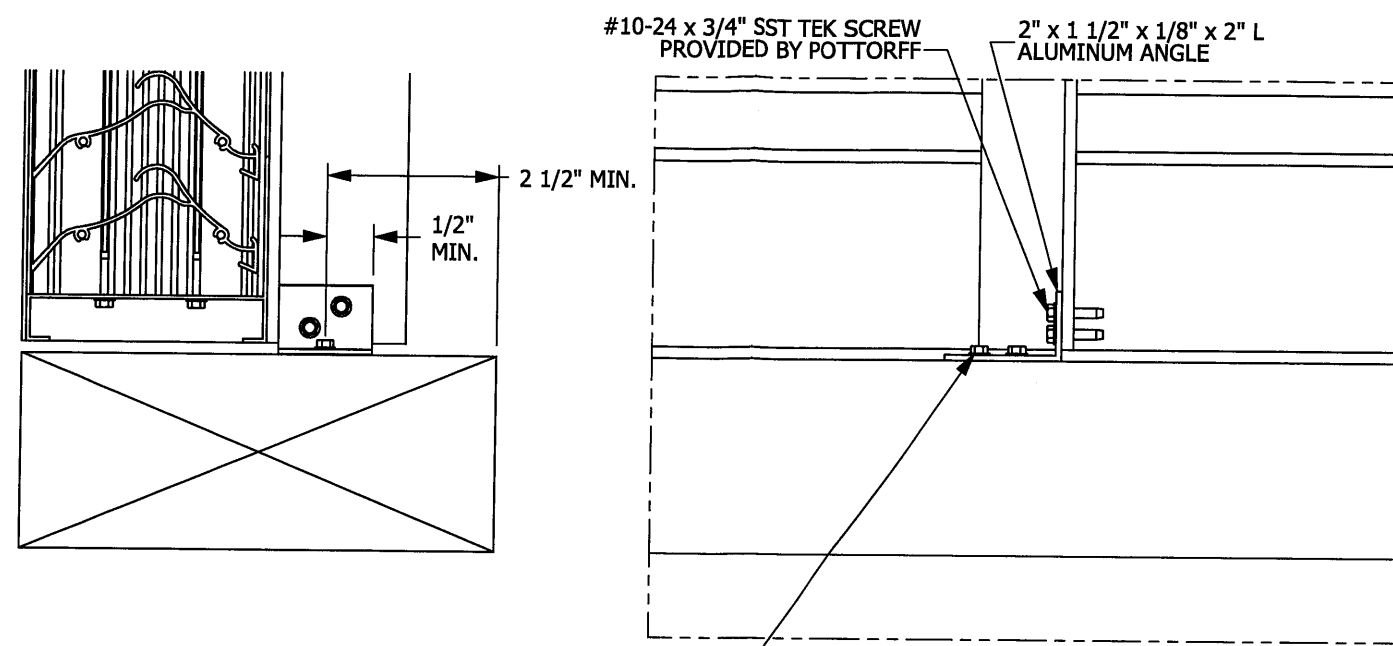
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DRAWING DESCR: MASONRY ATTACHMENT DETAILS			
PROJECT: FLORIDA BUILDING CODE LOUVERS			
LOCATION:			
CUSTOMER:			
PROJ. MGR:	DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER
SHEET: 4 of 6	SCALE: NTS	DRAWING NUMBER MASONRY COND. (TENSION)	

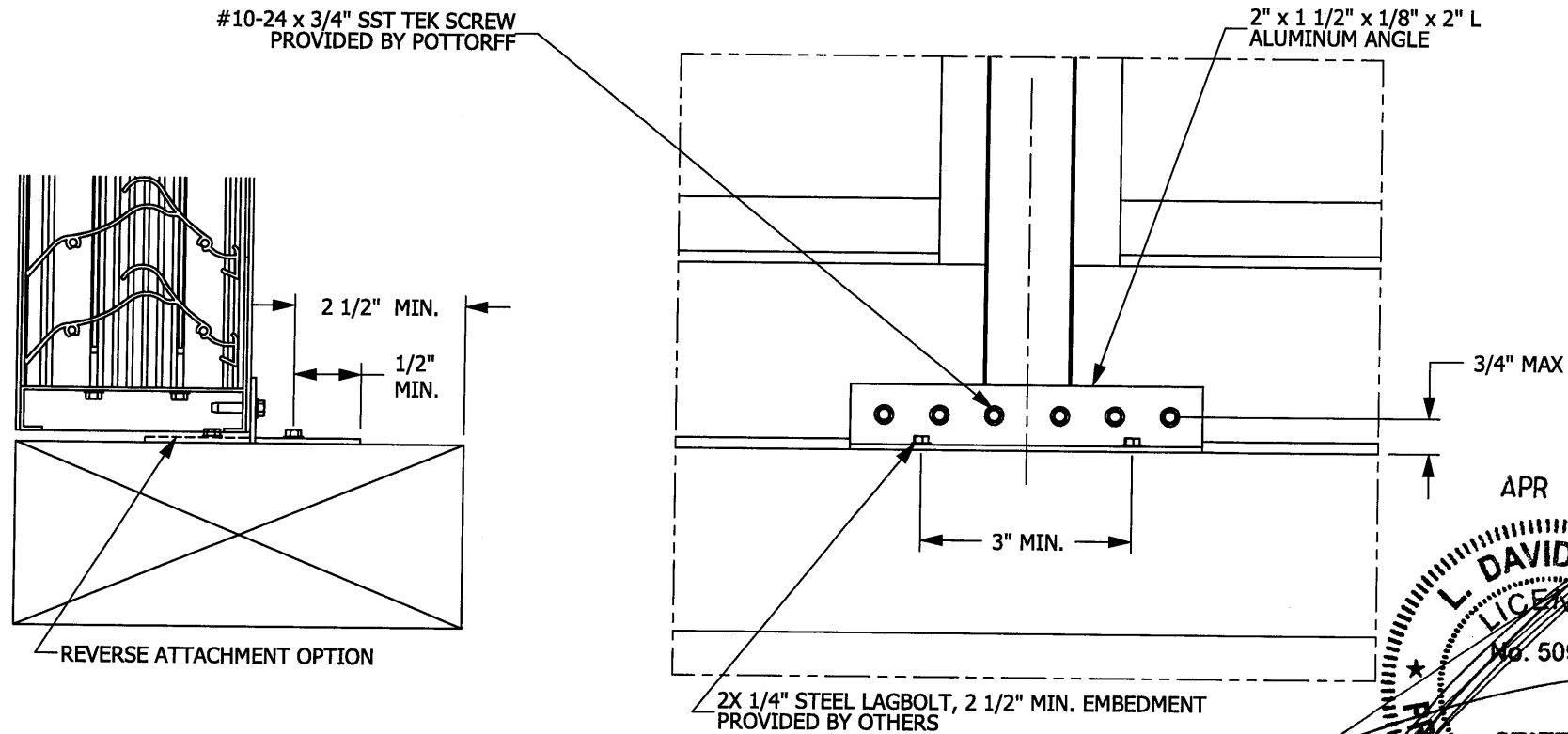
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**JAMB ATTACHMENT DETAIL  
WOOD BLOCK CONDITION**



**STIFFENER ATTACHMENT DETAIL  
WOOD BLOCK CONDITION**

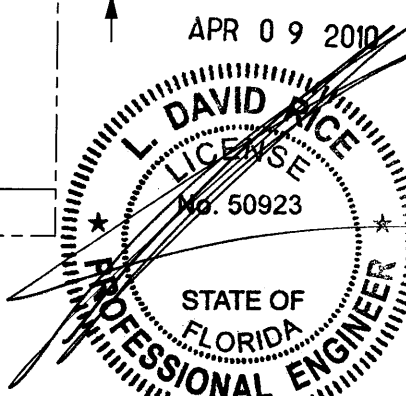


**MULLION ATTACHMENT DETAIL  
WOOD BLOCK CONDITION**

**RICE**  
**ENGINEERING**  
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923

- INSTALLATION NOTES:**
- 1) DRAWING INCLUDES INSTALLATION DETAILS TO ATTAIN MAXIMUM DESIGN PRESSURES FOR LOUVER PER CHARTS ON DRAWING 6
  - 2) IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING.
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  - 8) ALL WOOD SUBSTRATE SHALL BE G=0.42 DENSITY OR BETTER.



UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:

X.X	±0.030
X.XX	±0.015
X.XXX	±0.010
ANGLE	±1°
FRACTION	±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION

**ALL-LITE**  
**ARCHITECTURAL PRODUCTS**

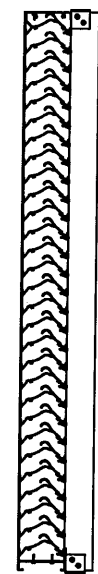
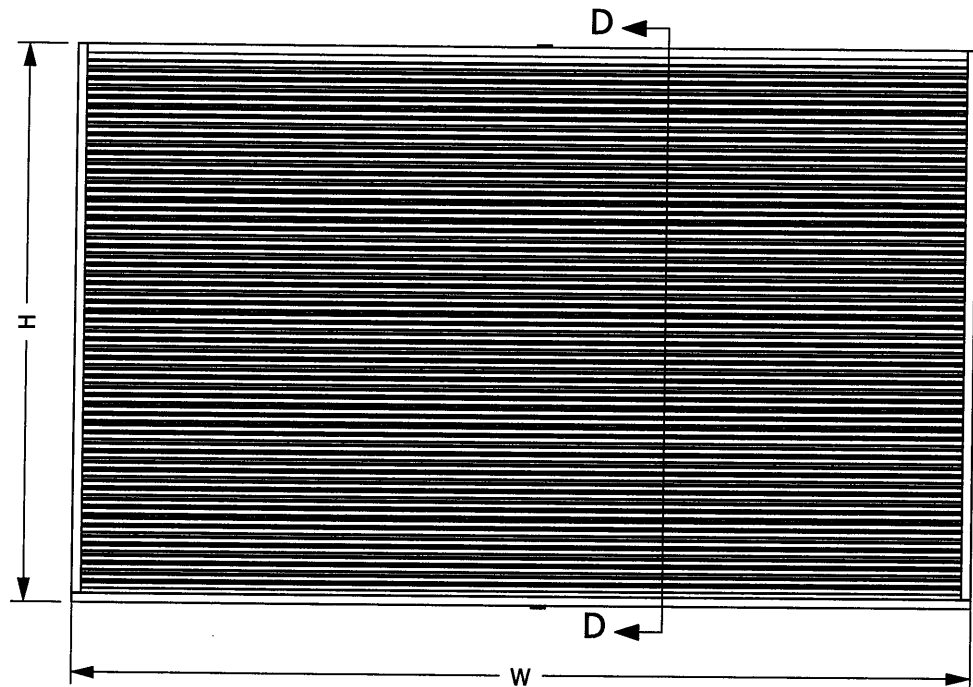
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DRAWING DESCR: WOOD ATTACHMENT DETAILS			
PROJECT: FLORIDA BUILDING CODE LOUVERS			
LOCATION:			
CUSTOMER:			
PROJ. MGR:		DRAWN BY: TB	
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER
SHEET: 5 of 6	SCALE: NTS		DRAWING NUMBER
			WOOD CONDITION

Louver Tributary Height (In.)	ECD-545 LOUVER MODEL - Single Section Width Assemblies - Maximum Allowable Design Pressure - (PSF)																			
	Louver Width (In.)																			
	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"	84"	90"	96"	102"	108"	114"	120"	
12"	187	125	93	75	62	53	45	36	29	68	62	57	53	50	47	43	38	34	31	
18"	187	125	93	75	62	53	45	36	29	68	62	57	53	50	47	43	38	34	31	
24"	187	125	93	75	62	53	45	36	29	68	62	57	53	50	47	43	38	34	31	
30"	187	125	93	75	62	53	45	36	29	61	56	52	48	45	42	40	37	34	31	
36"	187	125	93	75	62	53	45	36	29	42	39	36	33	50	47	43	38	34	31	
42"	187	125	93	75	62	53	45	36	29	54	50	46	43	40	37	35	33	32	31	
48"	187	125	93	75	62	53	45	36	29	42	38	35	33	31	47	43	38	34	31	
54"	187	125	93	75	62	53	45	36	29	33	57	53	49	46	43	40	38	34	31	
60"	187	125	93	75	62	53	45	36	29	50	46	43	40	37	35	33	32	31	31	
66"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
72"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
78"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
84"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
90"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
96"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
102"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
108"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
114"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										
120"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELL GET ANGLE STIFFENER										

Louver Tributary Height (In.)	ECD-545 LOUVER MODEL - Multiple Section Assemblies - Maximum Allowable Design Pressure - (PSF)																			
	Louver Width (In.)																			
	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"	84"	90"	96"	102"	108"	114"	120"	
12"	187	125	93	75	62	53	45	36	29	68	62	57	53	50	47	43	38	34	31	
18"	187	125	93	75	62	53	45	36	29	68	62	57	53	50	47	43	38	34	31	
24"	187	125	93	75	62	53	45	36	29	68	62	57	53	50	47	43	38	34	31	
30"	187	125	93	75	62	53	45	36	29	61	56	52	48	45	42	40	37	34	31	
36"	187	125	93	75	62	53	45	36	29	42	39	36	33	50	47	43	38	34	31	
42"	187	125	93	75	62	53	45	36	29	54	50	46	43	40	37	35	33	32	31	
48"	187	125	93	75	62	53	45	36	29	42	38	35	33	31	47	43	38	34	31	
54"	187	125	93	75	62	53	45	36	29	33	57	53	49	46	43	40	38	34	31	
60"	187	125	93	75	62	53	45	36	29	50	46	43	40	37	35	33	34	33	31	
66"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
72"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
78"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
84"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
90"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
96"	187	125	93	75	62	53	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
102"	182	122	91	73	61	52	45	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
108"	172	115	86	69	57	49	43	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
114"	163	109	82	65	54	47	41	36	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										
120"	155	103	78	62	52	44	39	34	29	SIZES IN SHADED CELLS GET ANGLE STIFFENER										

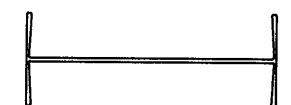
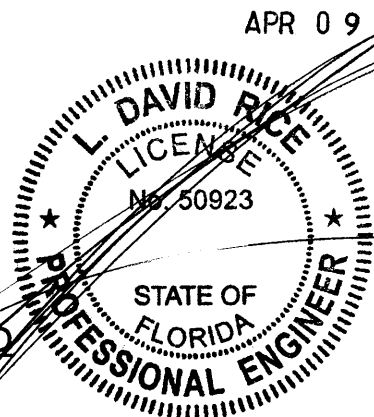
Louver Height (In.)	Stiffener Angle Dimensions (b x a x t)											
	Width (In)											
	66"	72"	78"	84"	90"	96"	102"	108"	114"	120"		
12"	2"x1.5"x1/8"											
18"	2"x1.5"x1/8"											
24"	2"x1.5"x1/8"											
30"	2"x1.5"x1/8"											
36"	2"x1.5"x1/8"											
42"	2"x2"x1/8"											
48"	2"x2"x1/8"											
54"	2"x2"x1/4"											
60"	3"x2"x1/4"											



SECTION D-D

**RICE**  
ENGINEERING  
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

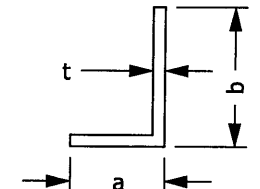
Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923



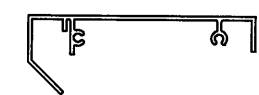
I-MULLION, ECD-545  
SCALE 1:4



BLADE, ECD-545  
SCALE 1:4



STIFFENER, ECD-545  
SCALE 1:4



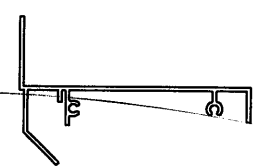
HEAD, ECD-545  
SCALE 1:4



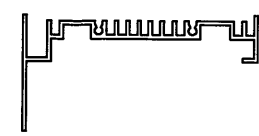
JAMB, ECD-545  
SCALE 1:4



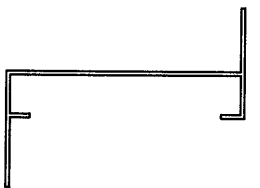
SILL, ECD-545  
SCALE 1:4



FLANGED HEAD, ECD-545  
SCALE 1:4



FLANGED JAMB, ECD-545  
SCALE 1:4



FLANGED SILL, ECD-545  
SCALE 1:4

I:\Tom\LOI Florida Building Code Louvers

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.  
TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16  
MAX HOLE BREAKOUT: 15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110  
THIRD ANGLE PROJECTION

**ALL-LITE**  
ARCHITECTURAL PRODUCTS  
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DRAWING DESCR: ECD-545, ELEVATION & DETAILS			
PROJECT: FLORIDA BUILDING CODE LOUVERS			
LOCATION:			
CUSTOMER:			
PROJ. MGR:	DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER
SHEET: 6 of 6	SCALE: 1:20	DRAWING NUMBER	
			ECD-545