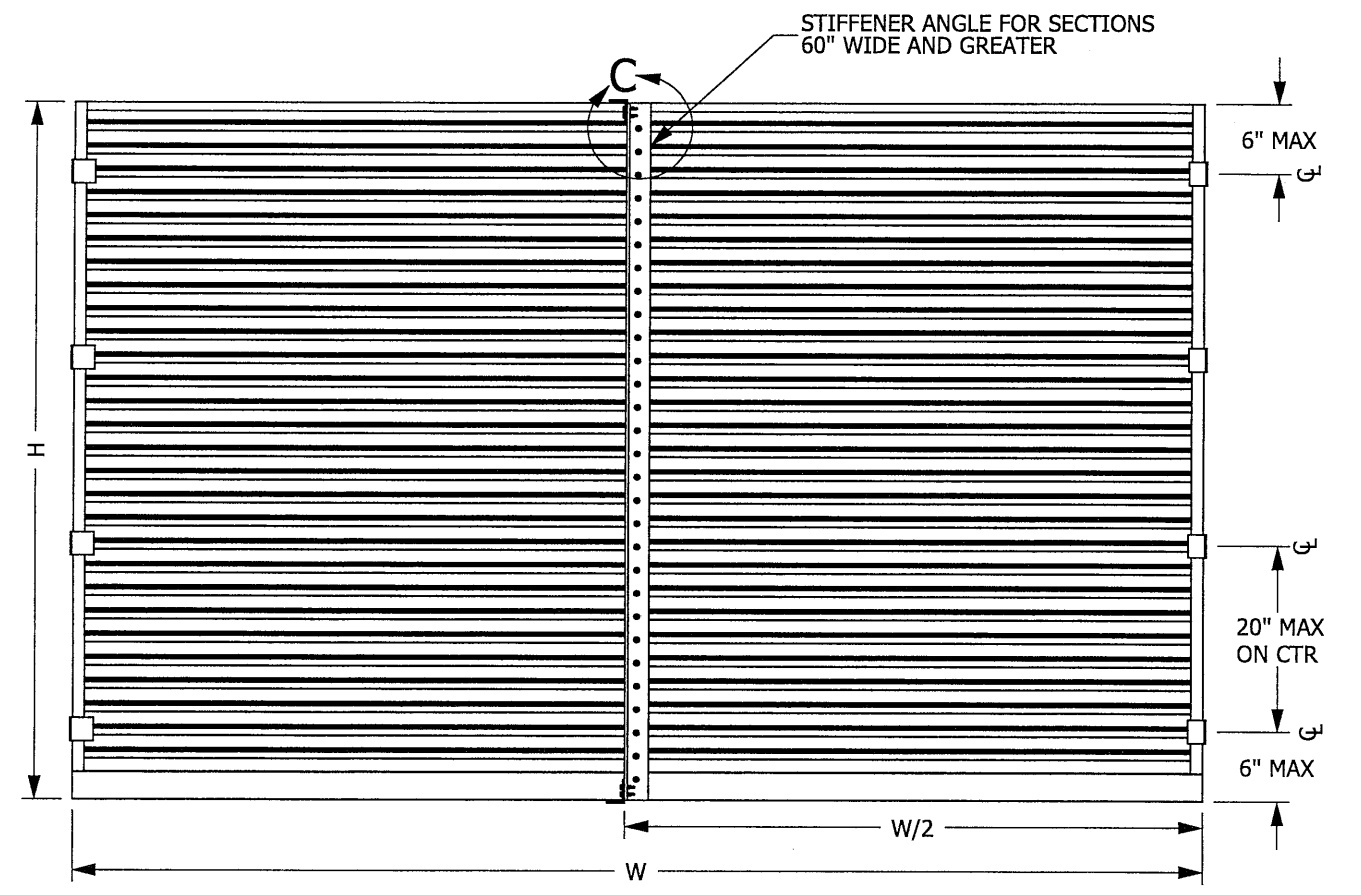
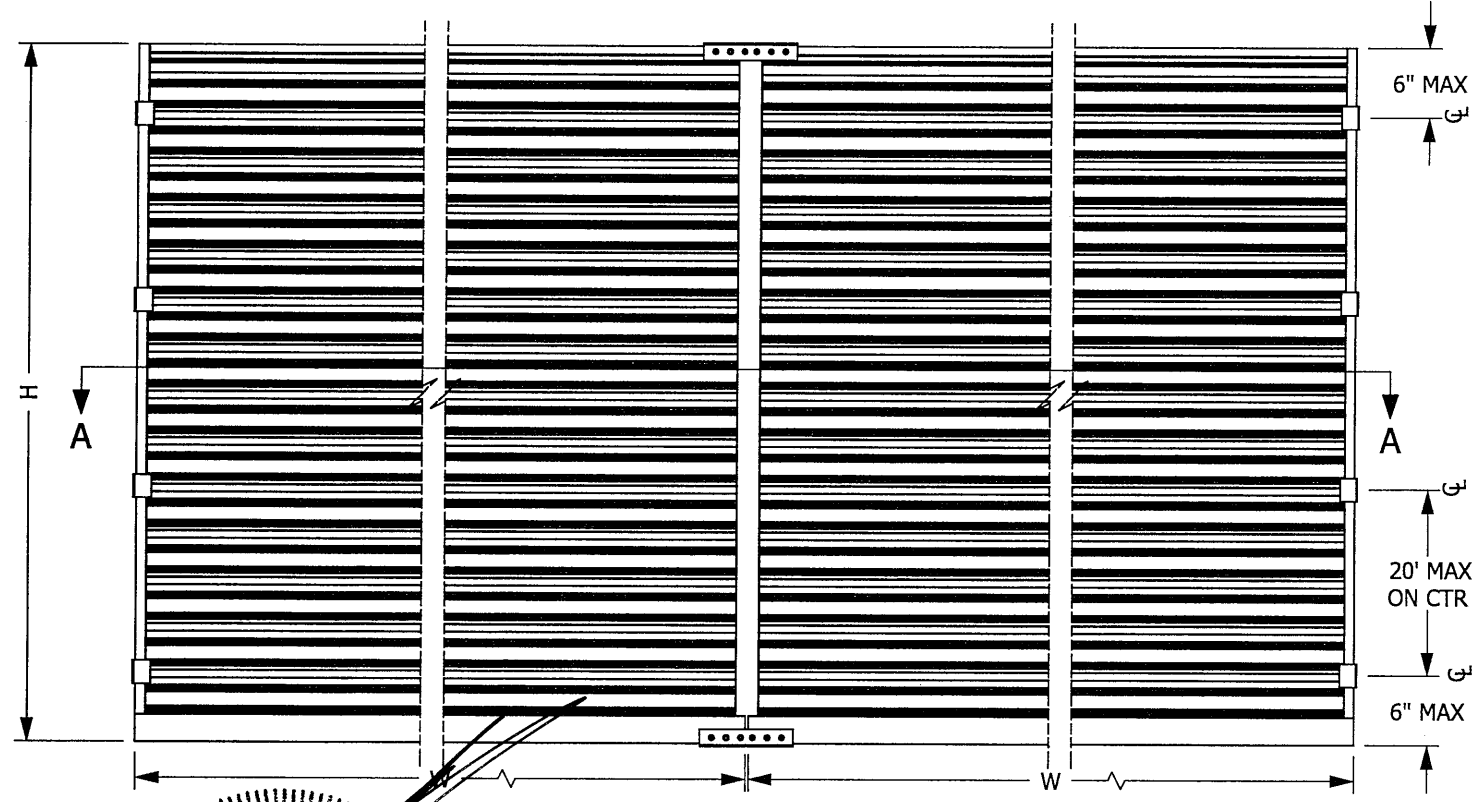
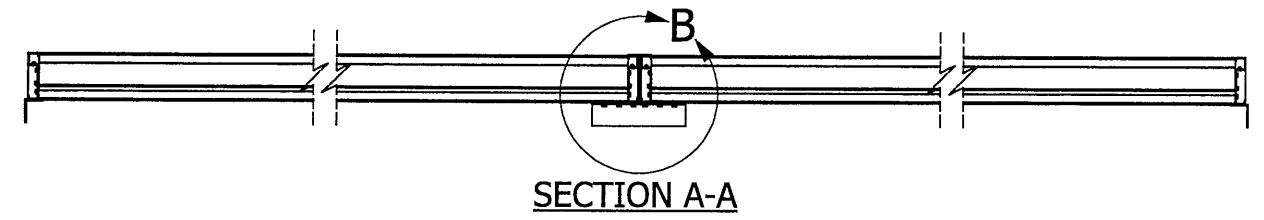
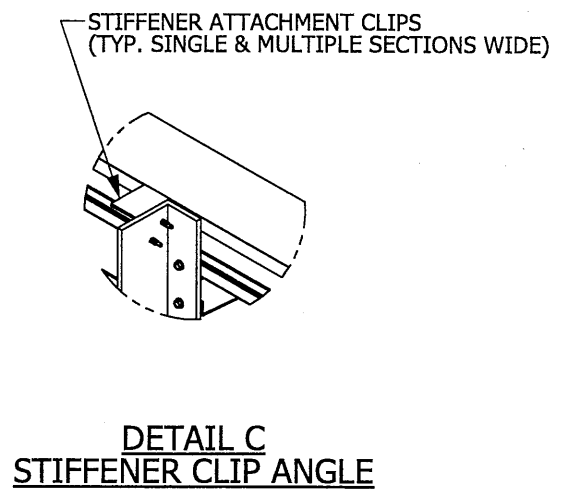
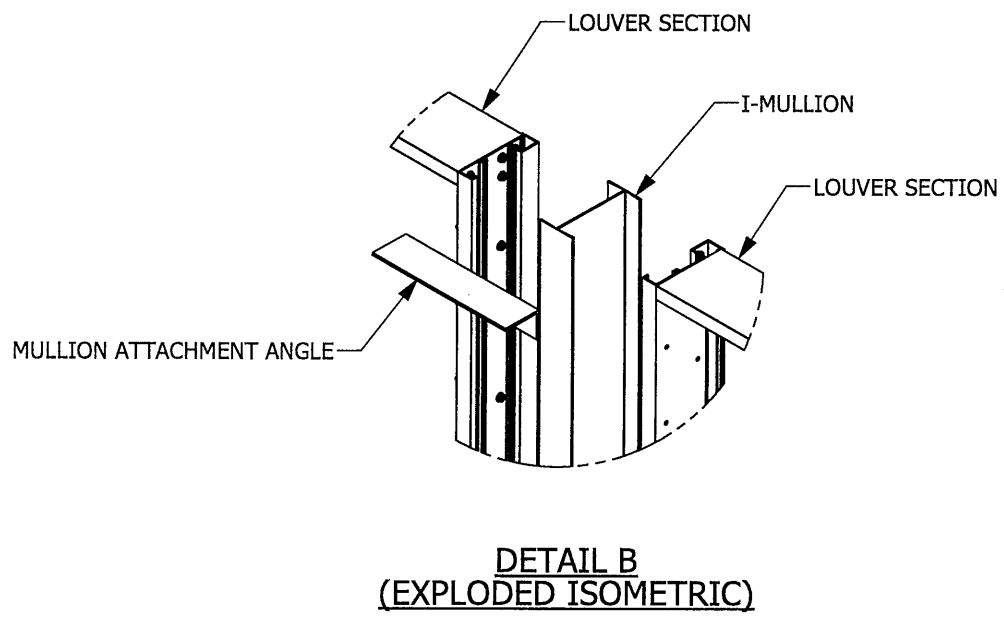
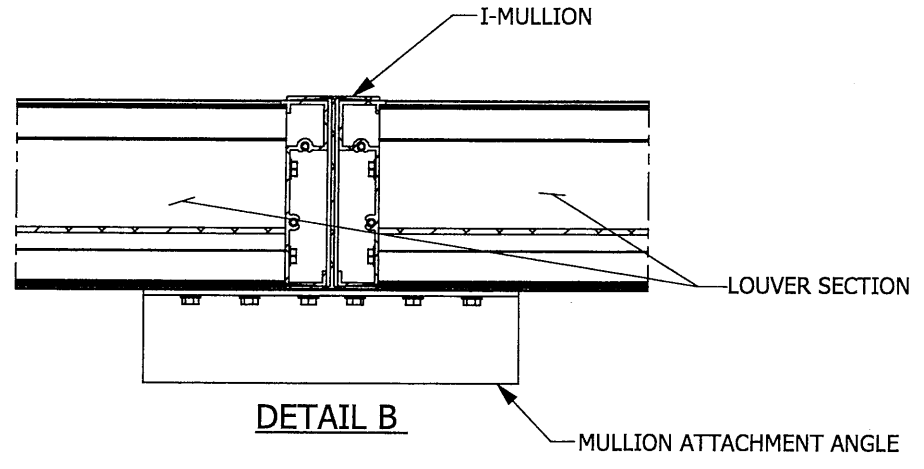


**RICE**  
ENGINEERING

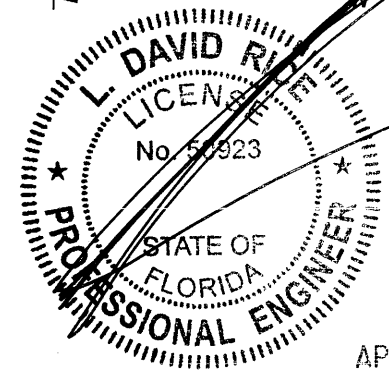
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.645.1042  
Fax: 920.645.1043  
www.rice-inc.com

Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923



MULTIPLE SECTION WIDE  
INTERIOR ELEVATION  
CLIP PLACEMENT

SINGLE SECTION WIDE, INTERIOR ELEVATION  
CLIP PLACEMENT



APR 09 2010

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.	5101 Blue Mound Road Fort Worth, Texas 76106 Phone: 817-509-2300 Fax: 817-831-3110
TOLERANCE UNLESS NOTED: X.X ±0.030 X.XX ±0.015 X.XXX ±0.010 ANGLE ±1° FRACTION ±1/16	THIRD ANGLE PROJECTION
MAX HOLE BREAKOUT: 15% OF MATERIAL THICKNESS	

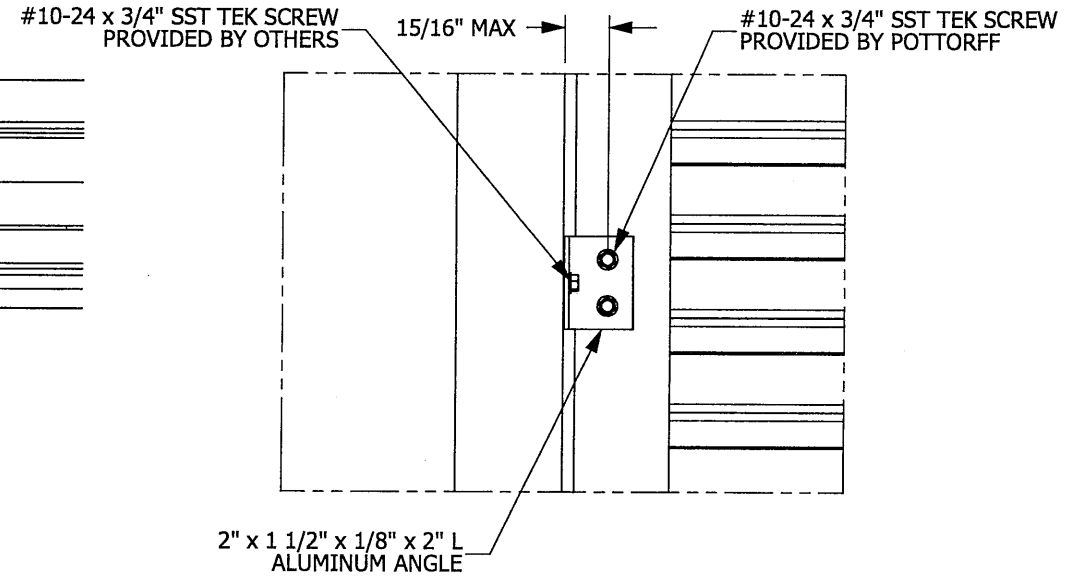
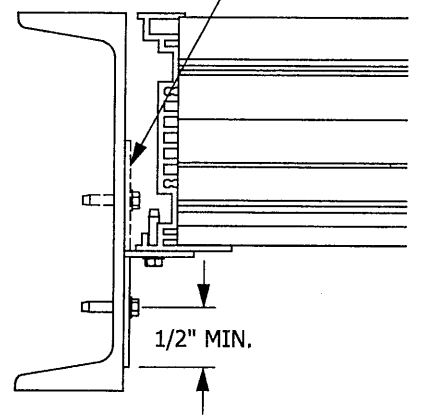
**ALL-LITE**  
ARCHITECTURAL PRODUCTS

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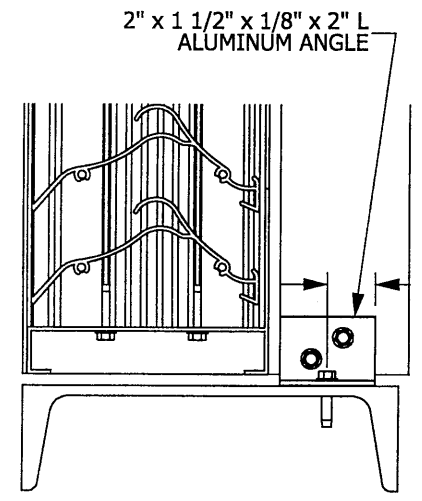
DRAWING DESCR: ATTACHMENT ELEVATION & DETAILS				
PROJECT: FLORIDA BUILDING CODE LOUVERS				
LOCATION:				
CUSTOMER:				
PROJ. MGR:	DRAWN BY: TB			
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER	DRAWING NUMBER
SHEET: 1 of 6	SCALE: NTS			ATTACHMENT

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REVERSE ATTACHMENT OPTION

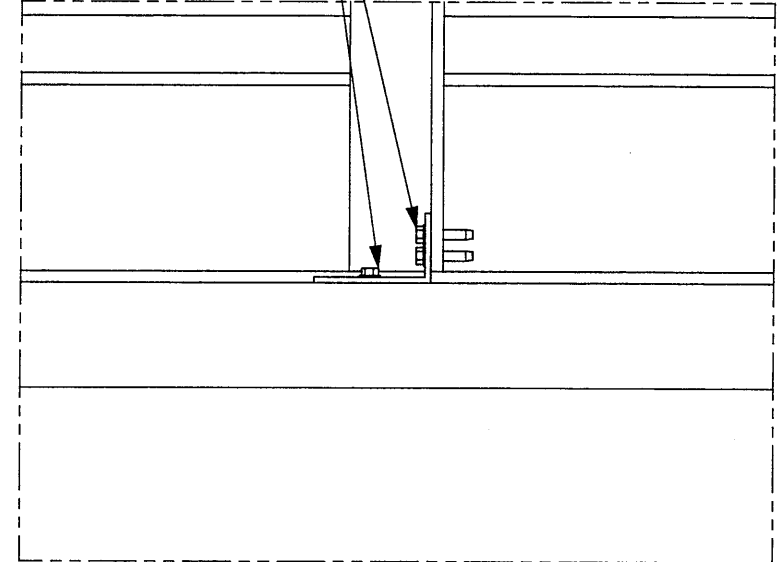


**JAMB ATTACHMENT DETAILS  
STEEL CONDITION**

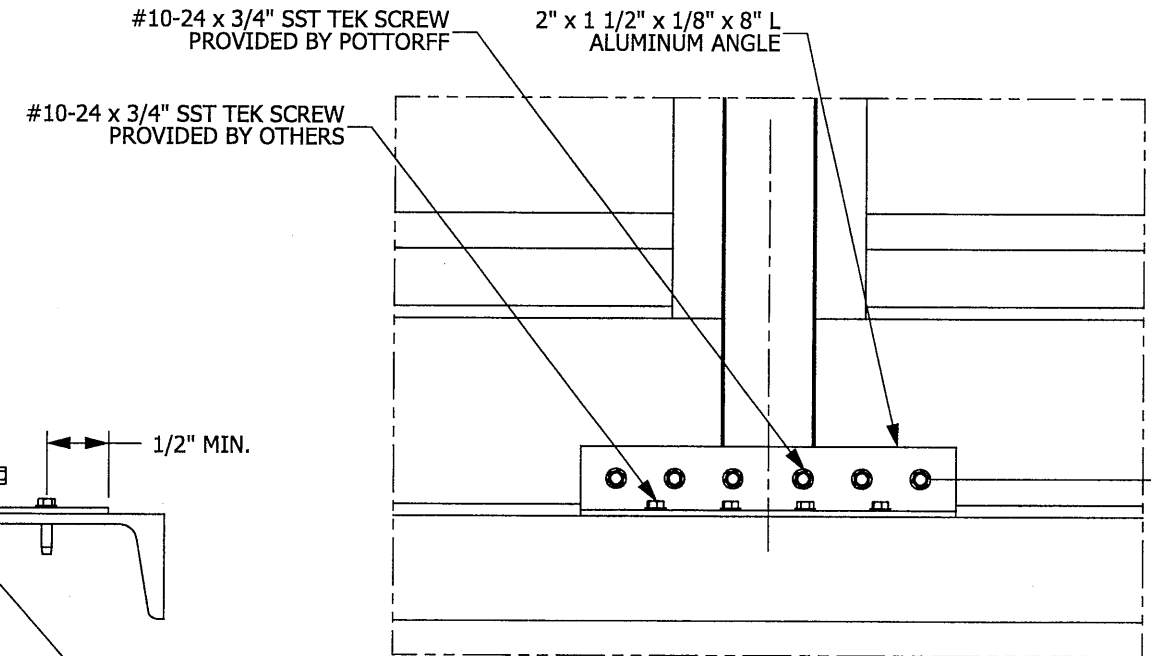


1/2" MIN.

#10-24 x 3/4" SST TEK SCREW  
PROVIDED BY POTTORFF  
#10-24 x 3/4" SST TEK SCREW  
PROVIDED BY OTHERS



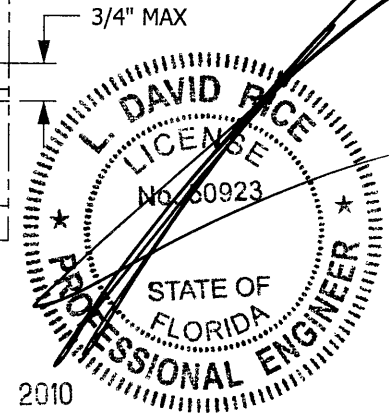
**STIFFENER ATTACHMENT DETAILS  
STEEL CONDITION**



REVERSE ATTACHMENT OPTION

**MULLION ATTACHMENT DETAILS  
STEEL CONDITION**

- INSTALLATION NOTES:
- 1) DRAWING INCLUDES INSTALLATION DETAILS TO ATTAIN MAXIMUM DESIGN PRESSURES FOR LOUVER PER CHARTS ON DRAWING 6
  - 2) IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING.
  - 3) IT IS ASSUMED THAT THE BUILDING CONDITIONS ARE ADEQUATELY DESIGNED TO SUPPORT LOADS IMPARTED BY THE LOUVER SYSTEM.
  - 4) INSTALLER TO PROVIDE GASKET MATERIAL BETWEEN DISSIMILAR MATERIALS IN ORDER TO PROTECT FROM CORROSION.
  - 5) CRITICAL EQUIPMENT TO BE PROTECTED FROM MOISTURE INGRESS.
  - 6) OTHER BUILDING CONDITIONS THAN THOSE DENOTED CAN BE UTILIZED IF ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 7) MULTI-SECTION WIDE AND HIGH LOUVER SYSTEMS ARE ALLOWABLE PROVIDED THE INDIVIDUAL SECTIONS ARE SUPPORTED PER THE DETAIL ON THIS DRAWING AND A SUITABLE STRUCTURE IS ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 8) ALL STEEL SUBSTRATE SHALL BE 18 GA STUD EQUIVALENT OR STRONGER.



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**RICE**  
**ENGINEERING**

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1043  
www.rice-inc.com

Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
L. David Rice  
Registration No: 50923

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.

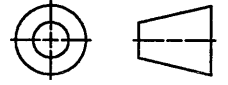
TOLERANCE UNLESS NOTED:

X.X	±0.030
X.XX	±0.015
X.XXX	±0.010
ANGLE	±1°
FRACTION	±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION

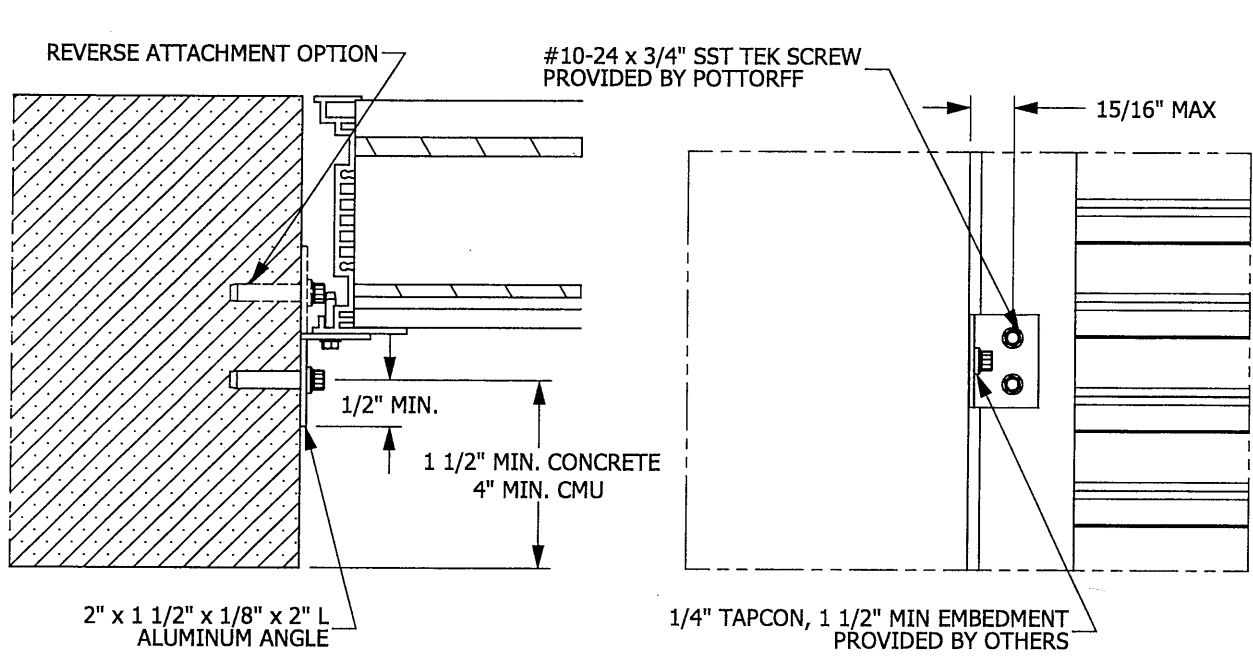


**ALL-LITE**  
**ARCHITECTURAL PRODUCTS**

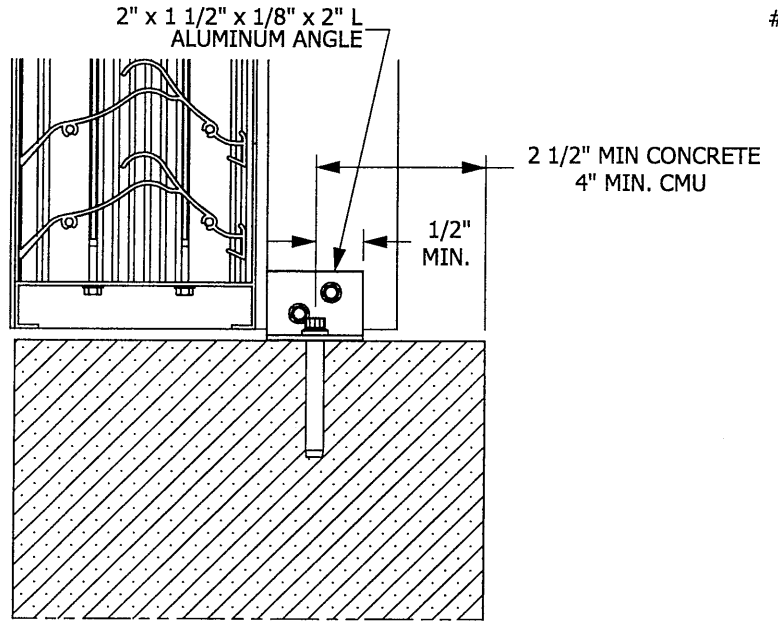
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DRAWING DESCR: STEEL ATTACHMENT DETAILS				
PROJECT: FLORIDA BUILDING CODE LOUVERS				
LOCATION:				
CUSTOMER:				
PROJ. MGR:		DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER	DRAWING NUMBER
SHEET: 2 of 6	SCALE: NTS			STEEL CONDITION

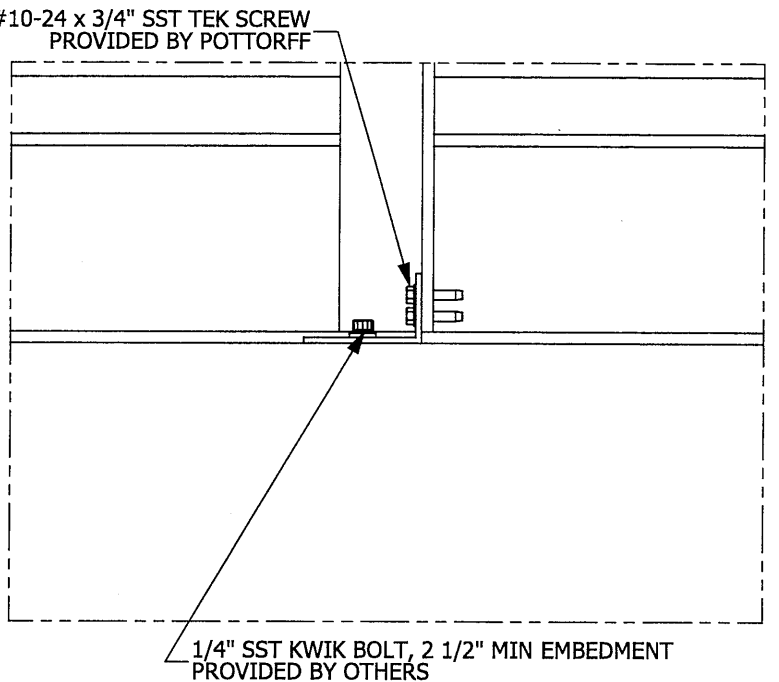
\\Cadsrvr\trans\Tom\LOUVERS\Florida Building Code Louvers\



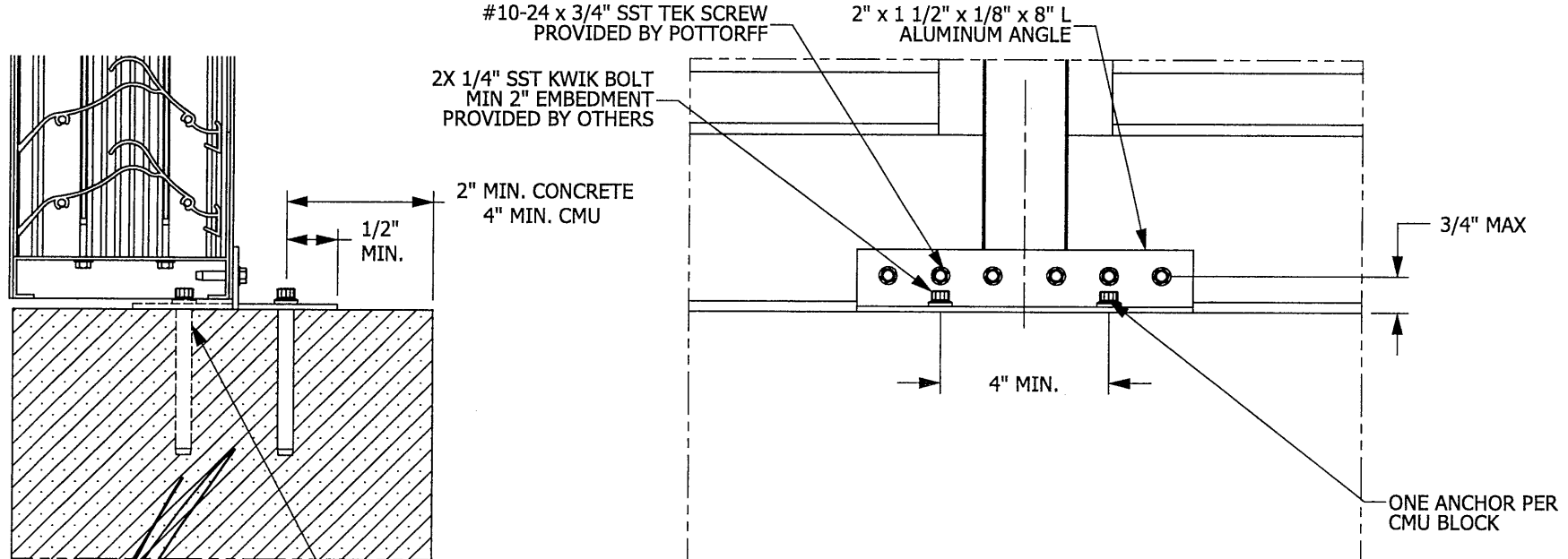
**JAMB ATTACHMENT DETAIL  
MASONRY CONDITION (SHEAR CONNECTION)**



**STIFFENER ATTACHMENT DETAIL  
MASONRY CONDITION (SHEAR CONNECTION)**



**MULLION ATTACHMENT DETAIL  
MASONRY CONDITION (SHEAR CONNECTION)**



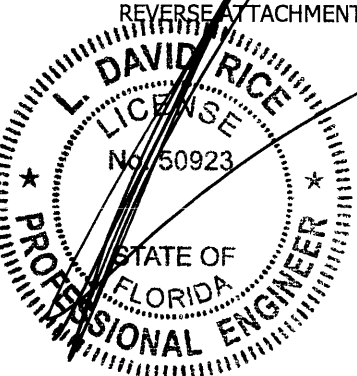
**RICE  
ENGINEERING**

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No: F-0100005061  
Certificate of Authorization: #9000  
L. David Rice  
Registration No: 50923

- INSTALLATION NOTES:**
- 1) DRAWING INCLUDES INSTALLATION DETAILS TO ATTAIN MAXIMUM DESIGN PRESSURES FOR LOUVER PER CHARTS ON DRAWING 6
  - 2) IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING.
  - 3) IT IS ASSUMED THAT THE BUILDING CONDITIONS ARE ADEQUATELY DESIGNED TO SUPPORT LOADS IMPARTED BY THE LOUVER SYSTEM.
  - 4) INSTALLER TO PROVIDE GASKET MATERIAL BETWEEN DISSIMILAR MATERIALS IN ORDER TO PROTECT FROM CORROSION.
  - 5) CRITICAL EQUIPMENT TO BE PROTECTED FROM MOISTURE INGRESS.
  - 6) OTHER BUILDING CONDITIONS THAN THOSE DENOTED CAN BE UTILIZED IF ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 7) MULTI-SECTION WIDE AND HIGH LOUVER SYSTEMS ARE ALLOWABLE PROVIDED THE INDIVIDUAL SECTIONS ARE SUPPORTED PER THE DETAIL ON THIS DRAWING AND A SUITABLE STRUCTURE IS ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
  - 8) ALL CONCRETE SUBSTRATE SHALL BE 2000 PSI OR STRONGER.
  - 9) ALL CMU SUBSTRATE SHALL BE ASTM C90 TYPE 2 FILLED WITH f<sub>m</sub>=1500 PSI GROUT

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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:

X.X	±0.030
X.XX	±0.015
X.XXX	±0.010
ANGLE	±1°
FRACTION	±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

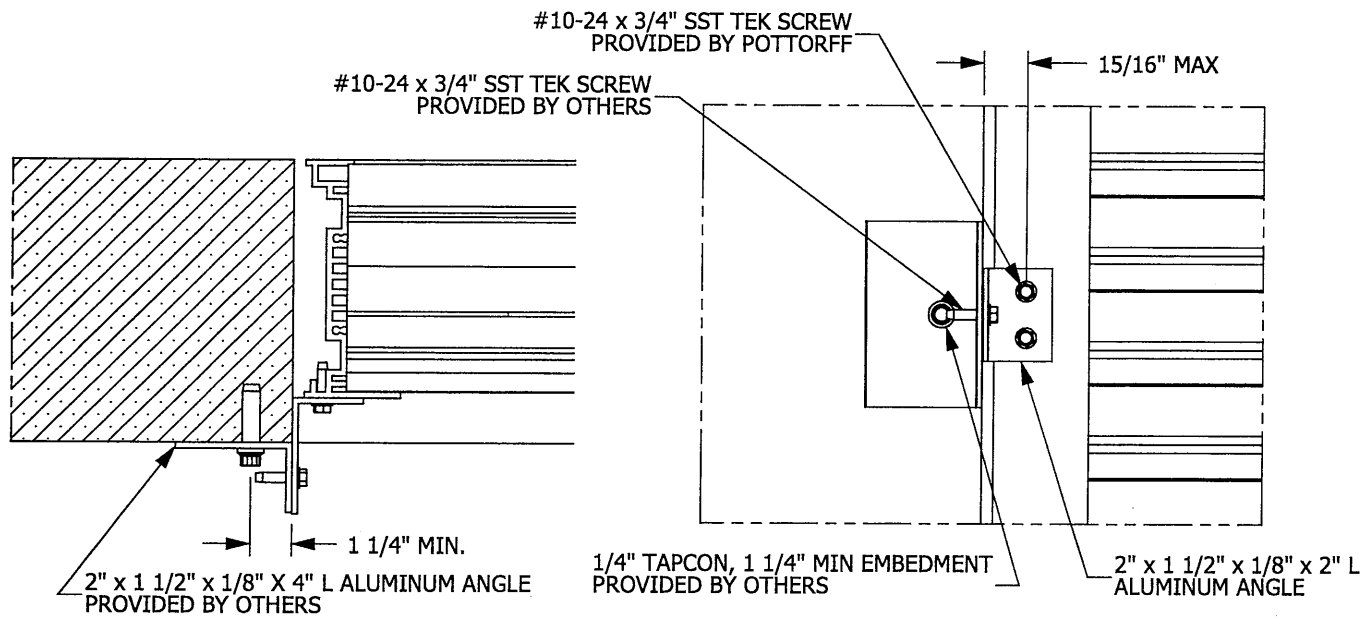
5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION

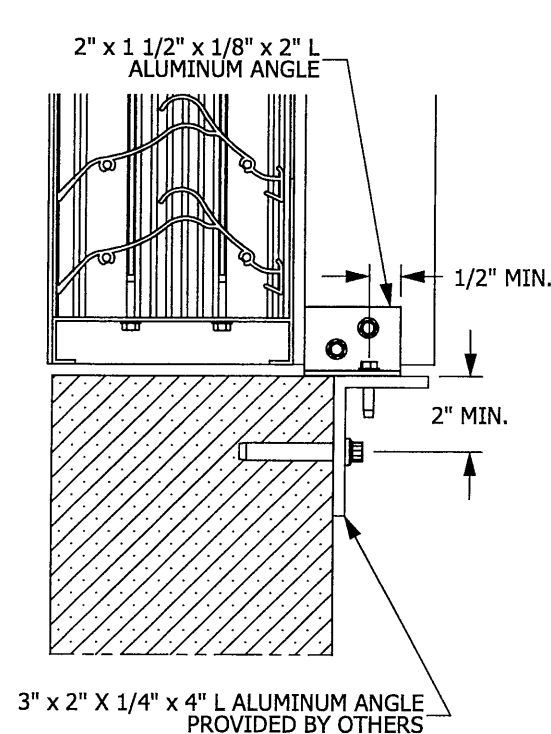
**ALL-LITE  
ARCHITECTURAL PRODUCTS**

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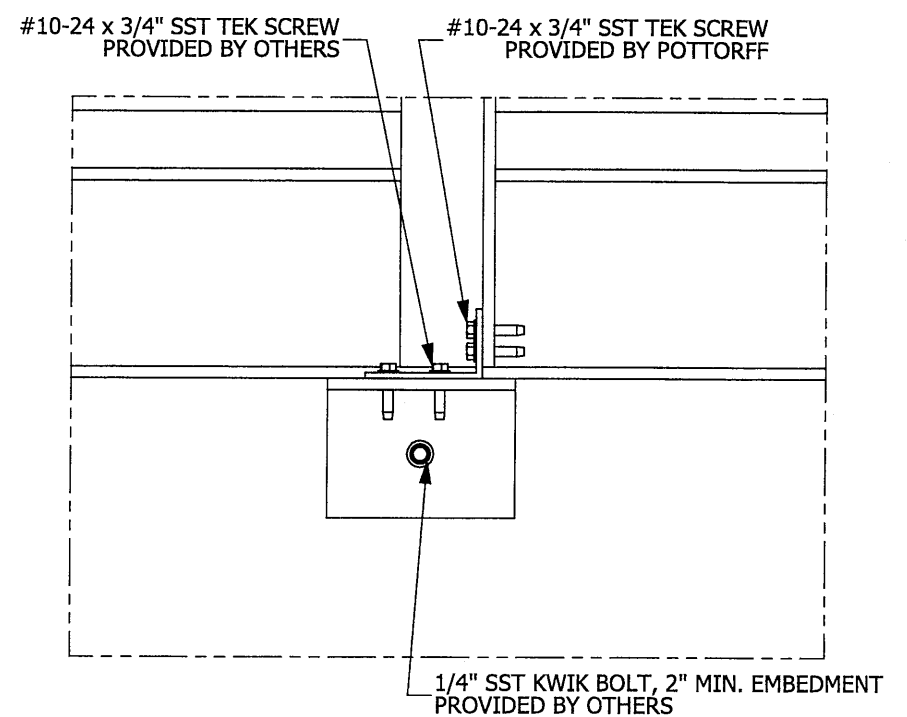
DRAWING DESCR: MASONRY ATTACHMENT DETAILS				
PROJECT: FLORIDA BUILDING CODE LOUVERS				
LOCATION:				
CUSTOMER:				
PROJ. MGR:		DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER	DRAWING NUMBER
SHEET: 3 of 6	SCALE: NTS			MASONRY COND. (SHEAR)



**JAMB ATTACHMENT DETAIL  
MASONRY CONDITION (TENSION CONNECTION)**

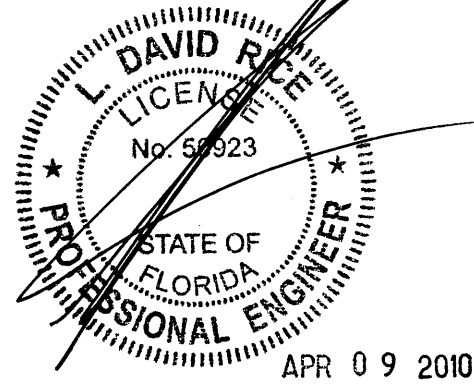


**STIFFENER ATTACHMENT DETAIL  
MASONRY CONDITION (TENSION CONNECTION)**



**MULLION ATTACHMENT DETAIL  
MASONRY CONDITION (TENSION CONNECTION)**

- INSTALLATION NOTES:**
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  - 8) ALL CONCRETE SUBSTRATE SHALL BE BE 2000 PSI OR STRONGER.



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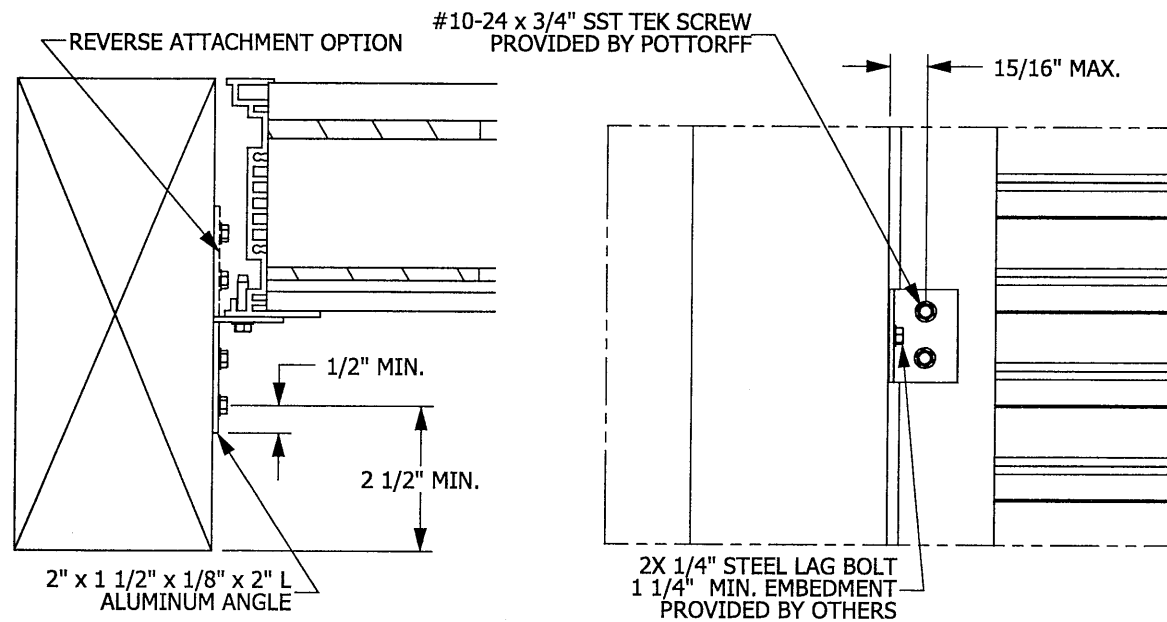
**RICE ENGINEERING**  
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No: F-01000005061  
Certificate of Authorization: #9000  
L. David Rice  
Registration No: 50923

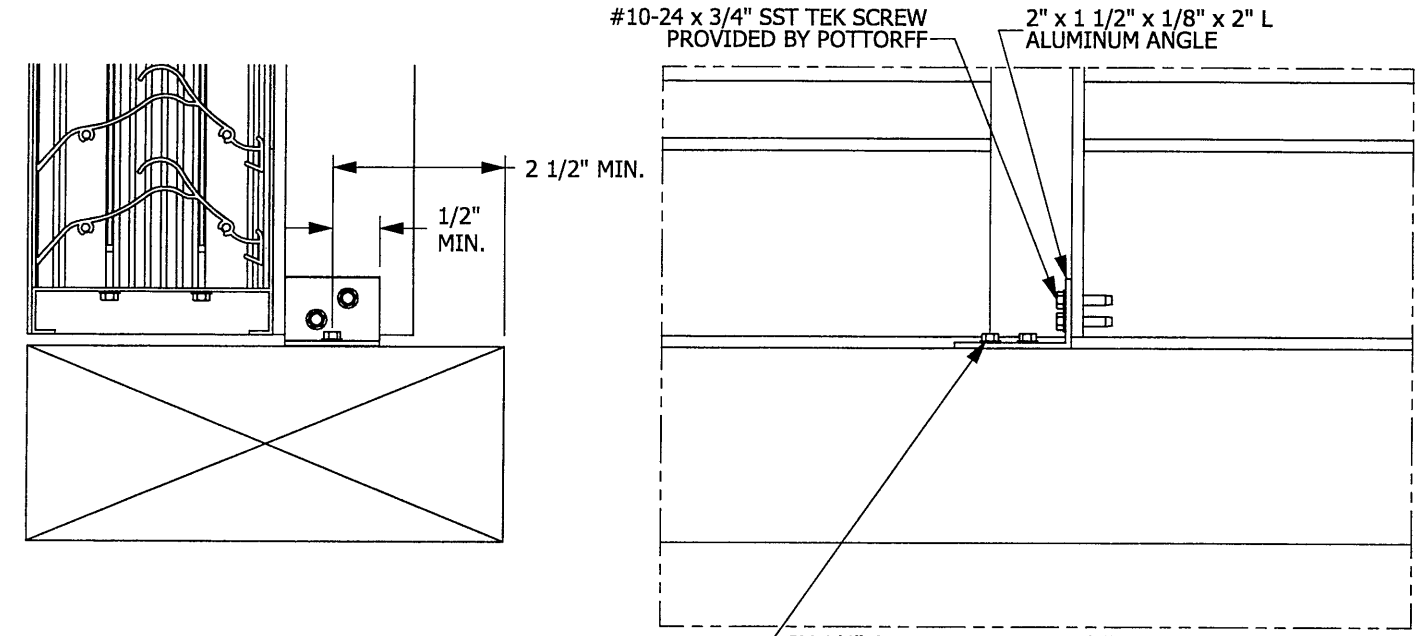
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.	5101 Blue Mound Road Fort Worth, Texas 76106 Phone: 817-509-2300 Fax: 817-831-3110
TOLERANCE UNLESS NOTED: X.X ±0.030 X.XX ±0.015 X.XXX ±0.010 ANGLE ±1° FRACTION ±1/16	THIRD ANGLE PROJECTION
MAX HOLE BREAKOUT: 15% OF MATERIAL THICKNESS	

**ALL-LITE ARCHITECTURAL PRODUCTS**  
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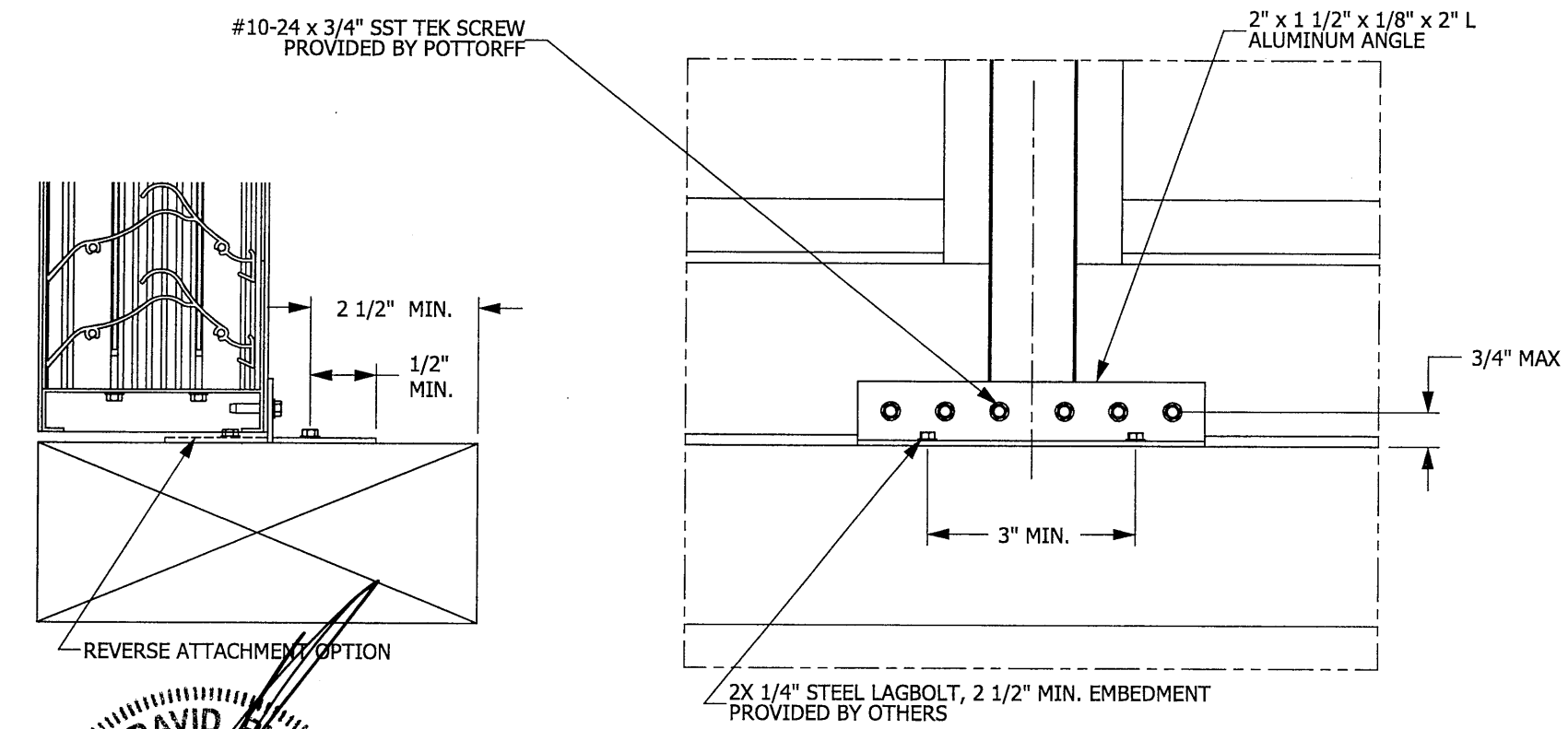
DRAWING DESCR: MASONRY ATTACHMENT DETAILS	
PROJECT: FLORIDA BUILDING CODE LOUVERS	
LOCATION:	
CUSTOMER:	
PROJ. MGR:	DRAWN BY: TB
DATE: 11/24/2009	CHK'D BY:
SHEET: 4 of 6	SCALE: NTS
ORDER NUMBER	P.O. NUMBER
DRAWING NUMBER MASONRY COND. (TENSION)	



**JAMB ATTACHMENT DETAIL  
WOOD BLOCK CONDITION**



**STIFFENER ATTACHMENT DETAIL  
WOOD BLOCK CONDITION**



**MULLION ATTACHMENT DETAIL  
WOOD BLOCK CONDITION**

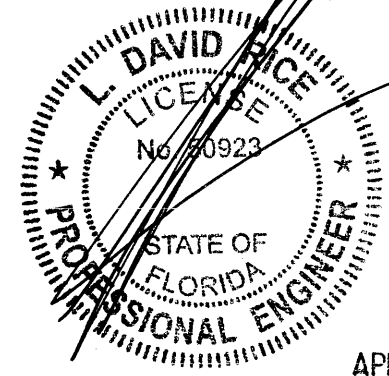
**RICE  
ENGINEERING**

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

Florida Firm No: F-0100005061  
Certificate of Authorization: #9000  
L. David Rice  
Registration No: 50923

- INSTALLATION NOTES:**
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  - 8) ALL WOOD SUBSTRATE SHALL BE G=0.42 DENSITY OR BETTER.

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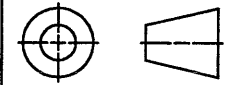
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



**ALL-LITE  
ARCHITECTURAL PRODUCTS**

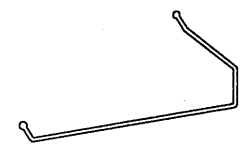
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DRAWING DESCR: WOOD ATTACHMENT DETAILS				
PROJECT: FLORIDA BUILDING CODE LOUVERS				
LOCATION:				
CUSTOMER:				
PROJ. MGR:		DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER	DRAWING NUMBER
SHEET: 5 of 6	SCALE: NTS			WOOD CONDITION

Louver Tributary Height (In.)	EFD-637 LOUVER MODEL - Single Section Width Assemblies - Maximum Allowable Design Pressure - (PSF)																			
	Louver Width (In.)																			
	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"	84"	90"	96"	102"	108"	114"	120"	
12"	187	125	93	75	62	53	47	42	37	68	62	57	53	50	47	44	42	39	37	
18"	187	125	93	75	62	53	47	42	37	68	62	57	53	50	47	44	42	39	37	
24"	187	125	93	75	62	53	47	42	37	68	62	57	53	50	47	44	42	39	37	
30"	187	125	93	75	62	53	47	42	37	61	56	52	48	45	42	40	37	35	34	
36"	187	125	93	75	62	53	47	42	37	42	39	36	33	50	47	44	42	39	37	
42"	187	125	93	75	62	53	47	42	37	54	50	46	43	40	37	35	33	32	37	
48"	187	125	93	75	62	53	47	42	37	42	38	35	33	31	47	44	42	39	37	
54"	187	125	93	75	62	53	47	42	37	33	57	53	49	46	43	40	38	36	37	
60"	187	125	93	75	62	53	47	42	37	50	46	43	40	37	35	33	32	39	37	
66"	187	125	93	75	62	53	47	42	37	SIZES IN SHADED CELL GET ANGLE STIFFENER										
72"	187	125	93	75	62	53	47	42	37											
78"	187	125	93	75	62	53	47	42	37											
84"	187	125	93	75	62	53	47	42	37											
90"	187	125	93	75	62	53	47	42	37											
96"	187	125	93	75	62	53	47	42	37											
102"	187	125	93	75	62	53	47	42	37											
108"	187	125	93	75	62	53	47	42	37											
114"	187	125	93	75	62	53	47	42	37											
120"	187	125	93	75	62	53	47	42	37											

Louver Tributary Height (In.)	EFD-637 LOUVER MODEL - Multiple Section Width Assemblies - Maximum Allowable Design Pressure - (PSF)																			
	Louver Width (In.)																			
	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"	84"	90"	96"	102"	108"	114"	120"	
12"	187	125	93	75	62	53	47	42	37	68	62	57	53	50	47	44	42	39	37	
18"	187	125	93	75	62	53	47	42	37	68	62	57	53	50	47	44	42	39	37	
24"	187	125	93	75	62	53	47	42	37	68	62	57	53	50	47	44	42	39	37	
30"	187	125	93	75	62	53	47	42	37	61	56	52	48	45	42	40	37	35	34	
36"	187	125	93	75	62	53	47	42	37	42	39	36	33	50	47	44	42	39	37	
42"	187	125	93	75	62	53	47	42	37	54	50	46	43	40	37	35	33	32	37	
48"	187	125	93	75	62	53	47	42	37	42	38	35	33	31	47	44	42	39	37	
54"	187	125	93	75	62	53	47	42	37	33	57	53	49	46	43	40	38	36	37	
60"	187	125	93	75	62	53	47	42	37	50	46	43	40	37	35	33	32	39	37	
66"	187	125	93	75	62	53	47	42	37	SIZES IN SHADED CELL GET ANGLE STIFFENER										
72"	187	125	93	75	62	53	47	42	37											
78"	187	125	93	75	62	53	47	42	37											
84"	187	125	93	75	62	53	47	42	37											
90"	187	125	93	75	62	53	47	42	37											
96"	187	125	93	75	62	53	47	42	37											
102"	182	122	91	73	61	52	46	41	36											
108"	172	115	86	69	57	49	43	38	34											
114"	163	109	82	65	54	47	41	36	33											
120"	155	103	78	62	52	44	39	34	31											

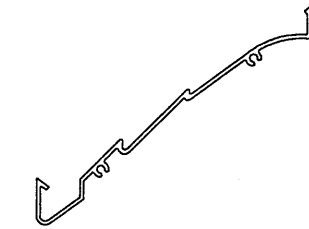
Louver Height (In.)	Stiffener Angle Dimensions (b x a x t)											
	Width (In)											
	66"	72"	78"	84"	90"	96"	102"	108"	114"	120"		
12"	2" x 1.5" x 1/8"											
18"												
24"												
30"												
36"	2" x 2" x 1/8"											
42"												
48"	2" x 2" x 1/4"											
54"												
60"	3" x 2" x 1/4"											



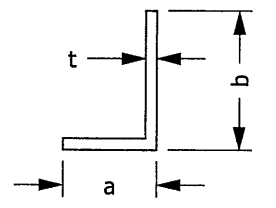
**BLADE BRACE, EFD-637**  
SCALE 1:4



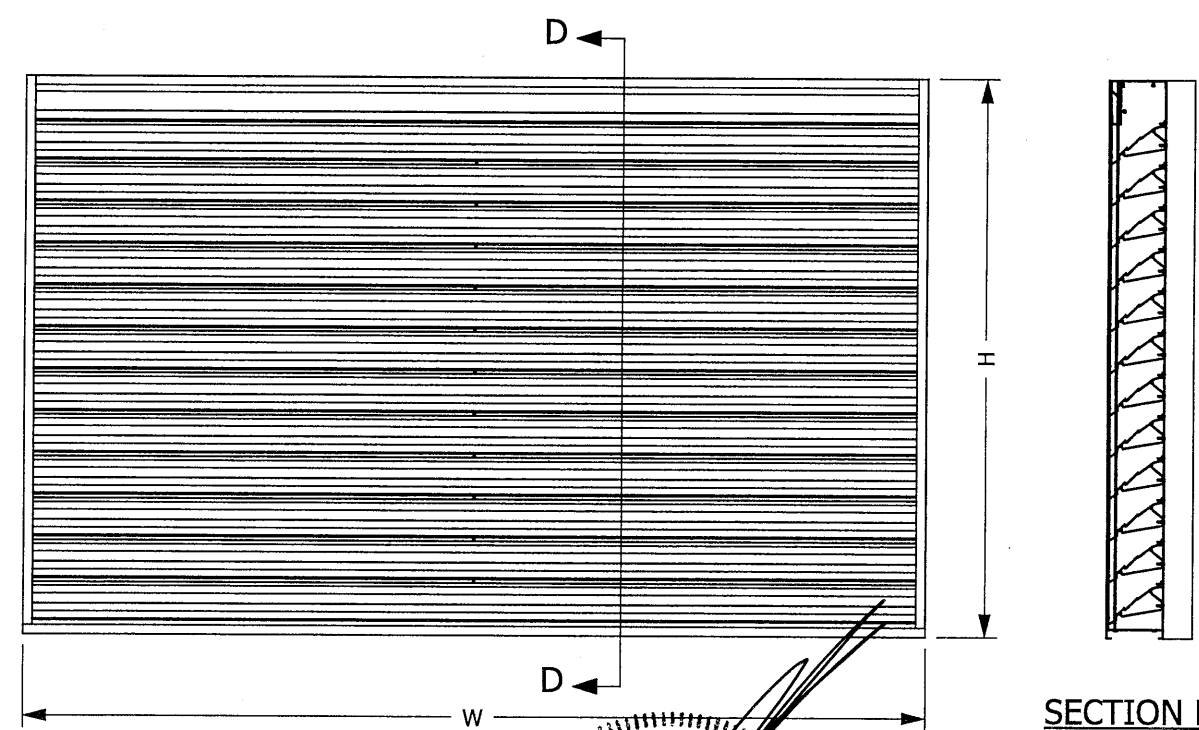
**I-MULLION, EFD-637**  
SCALE 1:4



**BLADE, EFD-637**  
SCALE 1:4



**STIFFENER, EFD-637**  
SCALE 1:4

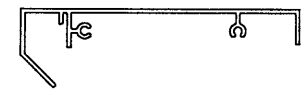


**SECTION D-D**

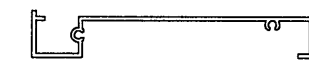
**RICE ENGINEERING**

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: 920.845.1042  
Fax: 920.845.1048  
www.rice-inc.com

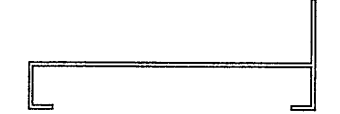
Florida Firm No: F-01000005061  
Certificate of Authorization: #9080  
L. David Rice  
Registration No: 50923



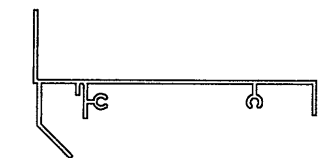
**HEAD, EFD-637**  
SCALE 1:4



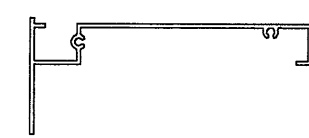
**JAMB, EFD-637**  
SCALE 1:4



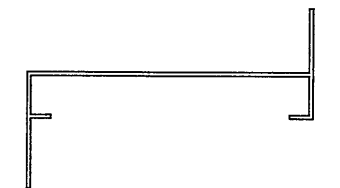
**SILL, EFD-637**  
SCALE 1:4



**FLANGED HEAD, EFD-637**  
SCALE 1:4

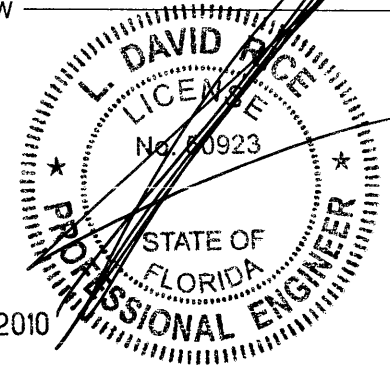


**FLANGED JAMB, EFD-637**  
SCALE 1:4



**FLANGED SILL, EFD-637**  
SCALE 1:4

I:\Tom\LOUVERS\Florida Building Code Louvers\



UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.  
TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16  
MAX HOLE BREAKOUT: 15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110  
THIRD ANGLE PROJECTION

**ALL-LITE ARCHITECTURAL PRODUCTS**  
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DRAWING DESCR: EFD-637, ELEVATION & DETAILS				
PROJECT: FLORIDA BUILDING CODE LOUVERS				
LOCATION:				
CUSTOMER:				
PROJ. MGR:		DRAWN BY: TB		
DATE: 11/24/2009	CHK'D BY:	ORDER NUMBER	P.O. NUMBER	DRAWING NUMBER
SHEET: 6 of 6	SCALE: 1:20			EFD-637