# **ALL-LITE**

# **EOD-637**

Extruded Aluminum Louver 6" deep • 37-1/2° Operable Drainable Blade

The EOD-637 louver features operable blades that allow positive shutoff protection of air intake and exhaust openings. The EOD-637 is available in a wide array of anodized and painted finishes including custom color matching. These units are also available with a variety of factory mounted electric or pneumatic actuators.

### **Standard Construction**

**Material:** Mill finish 6063-T5 extruded aluminum **Frame:** 6" deep  $\times$  0.081" thick (152  $\times$  2) channel

**Blades:**  $37-1/2^{\circ} \times 0.081''$  (2) thick operable drainable style

**Screen:**  $1/2" \times 0.063" (12.7 \times 1.6)$  expanded and

flattened aluminum

**Axles:** 1/2" (13) diameter plated steel hex

Linkage: Concealed in frame

Bearings: Synthentic

Low leakage seals: PVC blade edge and flexible metal jamb

**Minimum Size:**  $12" \times 12" (305 \times 305)$ 

**Maximum Size:** Single section:

 $48" \times 96"$  (1219 × 2436) with low leakage seals

 $60" \times 96"$  (1524 × 2436) without low

leakage seals

Multiple section: Unlimited

# **Options**

#### ■ Factory finish:

High Performance Fluoropolymer
 Prime Coat

Baked Enamel
 Clear Anodize
 Integral Color Anodize

### ■ Frame Options:

1-1/2" (38) flange frame
Custom size flange

Stucco flange
 Glazing frame

### ■ Installation Hardware

Clip angles
 Continuous angles

- Welded construction
- Alternate bird or insect screens
- Insulated or non-insulated blank-off panels
- Filter racks
- Hinged frame
- Subframe
- Head and/or sill flashing
- Burglar bars
- Frame closure
- Net OD (actual size)
- Factory mounted electric or pneumatic actuator

EOD-637 (standard)
\*Louver dimensions furnished approximately 1/2" (13) undersize.

# **Ratings**

**Free Area:**  $[48" \times 48" (1219 \times 1219) \text{ unit}]: 8.6 \text{ ft}^2 (0.80 \text{ m}^2)$ 

53.9%

Performance @ Beginning Point of Water Penetration

Free Area Velocity: 1,136 fpm (5.77 m/s)

Air Volume Delivered: 9,801 cfm (4.63 m³/s)

Pressure Loss: 0.15 in.wg. (37 Pa)

**Velocity @ 0.15 in.wg. Pressure Loss:** 1,144 fpm (5.81 m/s)

Design Load: 30 psf





#### **Certified Ratings:**

All-Lite certifies that the model EOD-637 shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance and water penetration ratings.

**NOTE:** Dimensions in parentheses () are millimeters. Information is subject to change without notice or obligation.

**ALL-LITE EOD-637**1 of 3, July, 2023

# **PERFORMANCE**

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Free Area (ft²)

Height (Inches)

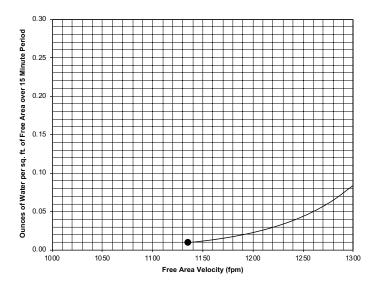
Width (Inches)

	12	18	24	30	36	42	48	54	60
12	0.3	0.5	0.6	0.8	1.0	1.2	1.4	1.5	1.7
18	0.7	1.1	1.5	1.9	2.3	2.8	3.2	3.6	4.0
24	0.9	1.4	1.9	2.5	3.0	3.5	4.1	4.6	5.2
30	1.0	1.7	2.4	3.0	3.7	4.3	5.0	5.7	6.3
36	1.4	2.3	3.2	4.1	5.0	5.9	6.8	7.7	8.6
42	1.6	2.6	3.6	4.7	5.7	6.7	7.7	8.7	9.8
48	1.8	2.9	4.1	5.2	6.4	7.5	8.6	9.8	10.9
54	2.2	3.6	4.9	6.3	7.7	9.1	10.4	11.8	13.2
60	2.4	3.9	5.4	6.9	8.4	9.9	11.4	12.9	14.4
66	2.6	4.2	5.8	7.4	9.0	10.6	12.3	13.9	15.5
72	2.9	4.8	6.7	8.5	10.4	12.2	14.1	15.9	17.8
78	3.1	5.1	7.1	9.1	11.0	13.0	15.0	17.0	18.9
84	3.3	5.4	7.5	9.6	11.7	13.8	15.9	18.0	20.1
90	3.7	6.0	8.4	10.7	13.0	15.4	17.7	20.1	22.4
96	3.9	6.3	8.8	11.3	13.7	16.2	18.6	21.1	23.5

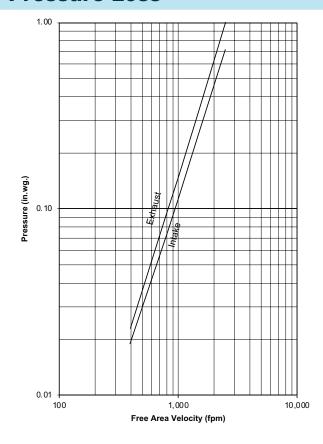
### **Water Penetration**

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. We recommend that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

### Beginning Point of Water Penetration = 1,136 fpm



### **Pressure Loss**



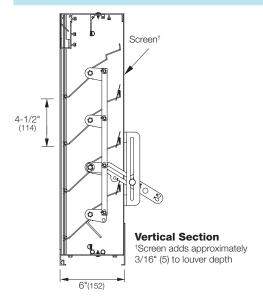
Louver Test Size = 48" x 48" (1219 x 1219)

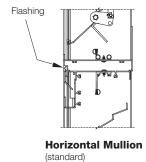
Pressure loss tested in accordance with Figure 5.5 of AMCA Standard 500-L. Data corrected to standard air density.

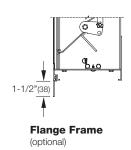
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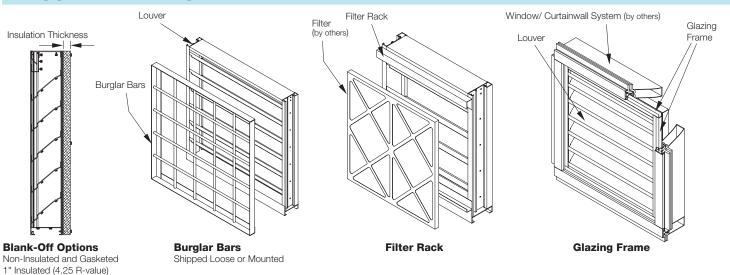
## **Attributes**

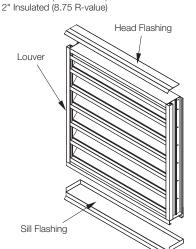




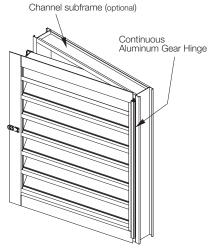


# **Supplemental Options**

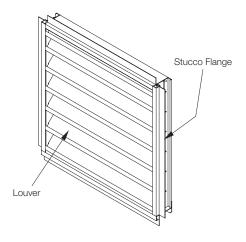




Flashing Options Head and Sill Available



**Hinge and Subframe**Right or Left Side Option Available



Stucco Flange