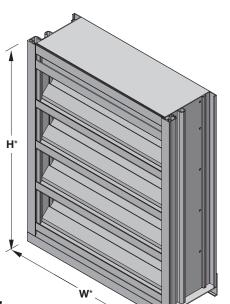
ALL-LITE



EDD-637

(standard) *Louver dimensions furnished approximately 1/2" (13) undersize.

Ratings

Free Area: $[48" \times 48" (1219 \times 1219) \text{ unit}]: 9.2 \text{ ft}^2 (0.85 \text{ m}^2) 57.7\%$

Performance @ Beginning Point of Water Penetration

Free Area Velocity: 1,113 fpm (5.65 m/s)

Air Volume Delivered: 10,242 cfm (4.83 m³/s)

Pressure Loss: 0.15 in.wg. (37 Pa)

Velocity @ 0.15 in.wg. Pressure Loss: 1,106 fpm (5.62 m/s) Std. Design Load: 25 psf





Certified Ratings:

All-Lite certifies that the model EDD-637 shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance and water penetration ratings.

NOTE: Dimensions in parentheses () are millimeters. Information is subject to change without notice or obligation.



The EDD-637 dual-drainable blade louver is designed to prevent water penetration in non-wind-driven rain applications by collecting water in frame and blade gutters and channeling it into downspouts and away from airflow paths. The EDD-637 is available in a wide array of anodized and painted finishes including custom color matching.

Extruded Aluminum Louver

6" deep • 37-1/2° Dual-Drainable Blade

Standard Construction

Material:	Mill finish 6063-T5	extruded aluminum
-----------	---------------------	-------------------

- Frame: $6" \text{ deep} \times 0.081" \text{ thick } (152 \times 2) \text{ channel}$
- **Blades:** $37-1/2^{\circ} \times 0.081$ " (2) thick dual-drainable style
- **Screen:** $1/2" \times 0.063" (12.7 \times 1.6)$ expanded and flattened aluminum

Mullion: Visible

Minimum Size: 4.5" × 8" (114 × 203)

Maximum Size:

Single section: 60" × 120" (1524 × 3048) 120" × 60" (3048 × 1524)

Multiple section: Unlimited

Options

Factory finish:

- High Performance Fluoropolymer
- Baked Enamel
 Prime Coat
- Clear Anodize
 Integral Color Anodize
- Frame options:
 - 1-1/2" (38) flange frame
 Custome size flange
 - Stucco flange
 Glazing frame
- Installation hardware
 - Clip angles
 Continuous angles
- Hidden vertical mullion
- Alternate bird or insect screens
- Insulated or non-insulated blank-off panels
- Filter racks
- Hinged frame
- Subframe
- Head and/or sill flashing
- Burglar bars
- Frame closure
- Net OD (actual size)

PERFORMANCE

Extruded Aluminum Louver

6" deep • 37-1/2° Dual-Drainable Blade

Free Area (ft²)

	4.5	12	18	24	30	36	42
7	0.0	0.1	0.2	0.2	0.3	0.3	0.4
12	0.1	0.3	0.5	0.6	0.8	1.0	1.1
18	0.1	0.6	0.9	1.3	1.6	1.9	2.3
24	0.2	0.9	1.4	1.9	2.4	2.9	3.4
30	0.3	1.1	1.8	2.5	3.2	3.9	4.6
36	0.4	1.4	2.3	3.1	4.0	4.9	5.7
42	0.4	1.7	2.7	3.8	4.8	5.8	6.9
48	0.5	2.0	3.2	4.4	5.6	6.8	8.0
54	0.6	2.3	3.7	5.0	6.4	7.8	9.1
60	0.6	2.6	4.1	5.7	7.2	8.7	10.3
66	0.7	2.9	4.6	6.3	8.0	9.7	11.4
72	0.8	3.1	5.0	6.9	8.8	10.7	12.6
78	0.9	3.4	5.5	7.5	9.6	11.7	13.7
84	0.9	3.7	5.9	8.2	10.4	12.6	14.9
90	1.0	4.0	6.4	8.8	11.2	13.6	16.0
96	1.1	4.3	6.9	9.4	12.0	14.6	17.1
102	1.1	4.6	7.3	10.1	12.8	15.5	18.3
108	1.2	4.9	7.8	10.7	13.6	16.5	19.4
114	1.3	5.1	8.2	11.3	14.4	17.5	20.6
120	1.4	5.4	8.7	11.9	15.2	18.5	21.7

Width (Inches)

60

0.6

1.7

3.3

5.0

6.6

8.3

9.9

11.6

13.3

14.9

16.6

18.2

19.9

21.6

23.2

24.9

26.5

28.2

29.8

31.5

54

0.5

1.5

3.0

4.5

5.9

7.4

8.9

10.4

11.9

13.4

14.9

16.3

17.8

19.3

20.8

22.3

23.8

25.3

26.8

28.2

66

0.6

1.8

3.7

5.5

7.3

9.1

11.0

12.8

14.6

16.5

48

0.4

1.3

2.6

3.9

5.3

6.6

7.9

9.2

10.5

11.8

13.1

14.5

15.8

17.1

18.4

19.7

21.0

22.4

23.7

25.0

72	78	84	90	96	102	108	114	120
0.7	0.7	0.8	0.8	0.9	1.0	1.0	1.1	1.1
2.0	2.2	2.3	2.5	2.7	2.9	3.0	3.2	3.4
4.0	4.3	4.7	5.0	5.4	5.7	6.1	6.4	6.7
6.0	6.5	7.0	7.5	8.1	8.6	9.1	9.6	10.1
8.0	8.7	9.4	10.1	10.7	11.4	12.1	12.8	13.5
10.0	10.9	11.7	12.6	13.4	14.3	15.1	16.0	16.9
12.0	13.0	14.1	15.1	16.1	17.2	18.2	19.2	20.2
14.0	15.2	16.4	17.6	18.8	20.0	21.2	22.4	23.6
16.0	17.4	18.8	20.1	21.5	22.9	24.2	25.6	27.0
18.0	19.6	21.1	22.6	24.2	25.7	27.3	28.8	30.4
	0.7 2.0 4.0 6.0 8.0 10.0 12.0 14.0 16.0	0.7 0.7 2.0 2.2 4.0 4.3 6.0 6.5 8.0 8.7 10.0 10.9 12.0 13.0 14.0 15.2 16.0 17.4	0.7 0.7 0.8 2.0 2.2 2.3 4.0 4.3 4.7 6.0 6.5 7.0 8.0 8.7 9.4 10.0 10.9 11.7 12.0 13.0 14.1 14.0 15.2 16.4 16.0 17.4 18.8	0.7 0.7 0.8 0.8 2.0 2.2 2.3 2.5 4.0 4.3 4.7 5.0 6.0 6.5 7.0 7.5 8.0 8.7 9.4 10.1 10.0 10.9 11.7 12.6 12.0 13.0 14.1 15.1 14.0 15.2 16.4 17.6 16.0 17.4 18.8 20.1	0.7 0.7 0.8 0.8 0.9 2.0 2.2 2.3 2.5 2.7 4.0 4.3 4.7 5.0 5.4 6.0 6.5 7.0 7.5 8.1 8.0 8.7 9.4 10.1 10.7 10.0 10.9 11.7 12.6 13.4 12.0 13.0 14.1 15.1 16.1 14.0 15.2 16.4 17.6 18.8 16.0 17.4 18.8 20.1 21.5	0.7 0.7 0.8 0.8 0.9 1.0 2.0 2.2 2.3 2.5 2.7 2.9 4.0 4.3 4.7 5.0 5.4 5.7 6.0 6.5 7.0 7.5 8.1 8.6 8.0 8.7 9.4 10.1 10.7 11.4 10.0 10.9 11.7 12.6 13.4 14.3 12.0 13.0 14.1 15.1 16.1 17.2 14.0 15.2 16.4 17.6 18.8 20.0 16.0 17.4 18.8 20.1 21.5 22.9	0.7 0.7 0.8 0.8 0.9 1.0 1.0 2.0 2.2 2.3 2.5 2.7 2.9 3.0 4.0 4.3 4.7 5.0 5.4 5.7 6.1 6.0 6.5 7.0 7.5 8.1 8.6 9.1 8.0 8.7 9.4 10.1 10.7 11.4 12.1 10.0 10.9 11.7 12.6 13.4 14.3 15.1 12.0 13.0 14.1 15.1 16.1 17.2 18.2 14.0 15.2 16.4 17.6 18.8 20.0 21.2 16.0 17.4 18.8 20.1 21.5 22.9 24.2	0.7 0.7 0.8 0.8 0.9 1.0 1.0 1.1 2.0 2.2 2.3 2.5 2.7 2.9 3.0 3.2 4.0 4.3 4.7 5.0 5.4 5.7 6.1 6.4 6.0 6.5 7.0 7.5 8.1 8.6 9.1 9.6 8.0 8.7 9.4 10.1 10.7 11.4 12.1 12.8 10.0 10.9 11.7 12.6 13.4 14.3 15.1 16.0 12.0 13.0 14.1 15.1 16.1 17.2 18.2 19.2 14.0 15.2 16.4 17.6 18.8 20.0 21.2 22.4 16.0 17.4 18.8 20.1 21.5 22.9 24.2 25.6

Height (Inches)

Certified Ratings: WATER

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AIR

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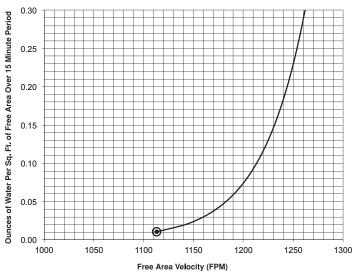
(Data corrected to standard air density.)

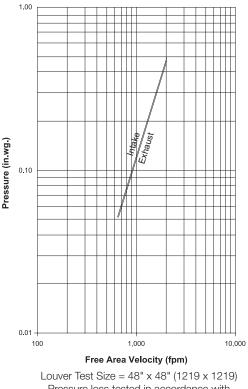
Pressure Loss

Water Penetration

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. We recommend that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

Beginning Point of Water Penetration = 1,113 fpm

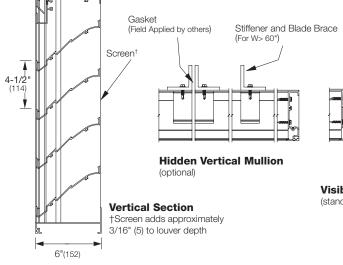




Pressure loss tested in accordance with Figure 5.5 of AMCA Standard 500-L.

Attributes

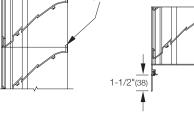






Sealant and Backer Rod (Field Applied by others)

Visible Vertical Mullion (standard)

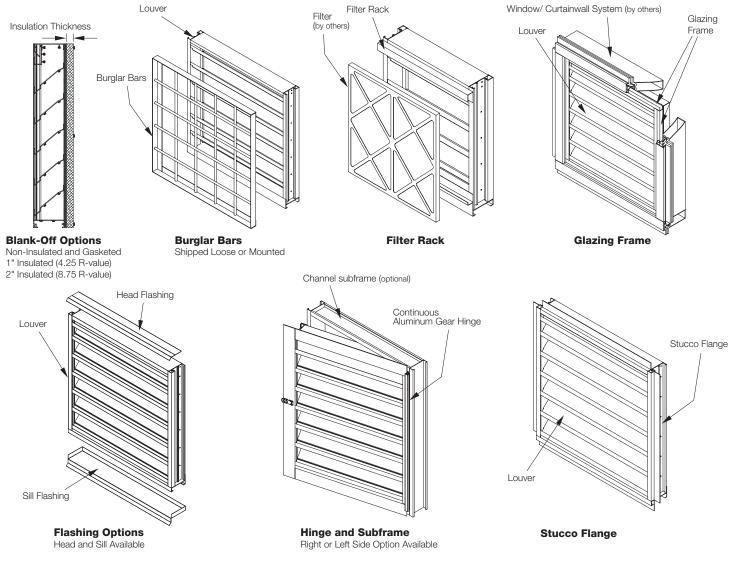


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Horizontal Mullion (standard)

Flange Frame (optional)

Supplemental Options



ALL-LITE EDD-637 3 of 3, July, 2023